

# **Tender Notification for**

SUPPLY OF 11KV GRADE XLPE INSULATED ALUMINIUM CONDUCTOR POWER OF SIZE 11KV 3Cx400 SQ.MM CCD- Cable in Co-extruded Duct

NIT NO CMC/BR/22-23/RB/PR/FH/1016, DT 02.05.2022

Due Date for Bid Submission: 24.05.2022 1500HRS

BSES RAJDHANI POWER LIMITED,
BSES Bhawan, Nehru Place, New Delhi-110019 Corporate Identification Number:
U74899DL2001PLC111527 Telephone Number: +91 11 3999 7235

Fax Number: +91 11 2641 9833 Website: www.bsesdelhi.com



# <u>SECTION – I: REQUEST FOR QUOTATION</u>

#### **Event Information**

BRPL invites sealed tenders in 2 envelopes for SUPPLY OF 11KV GRADE XLPE INSULATED ALUMINIUM CONDUCTOR POWER OF SIZE 11KV 3Cx400 SQ.MM CCD- Cable in Co-extruded Duct from reputed manufacturers. The bidder must qualify the technical requirements as specified in clause 2.0 stated below. All envelopes shall be duly super scribed as "SUPPLY OF 11KV GRADE XLPE INSULATED ALUMINIUM CONDUCTOR POWER OF SIZE 11KV 3Cx400 SQ.MM CCD- Cable in Co-extruded Duct, "NIT No- NIT NO CMC/BR/22-23/RB/PR/FH/1016, DT 02.05.2025"

| S.<br>No | Item   | Technical<br>Specification | Estimated<br>Cost | Qty.   | Delivery            |
|----------|--|----------------------------|-------------------|--------|---------------------|
| 1        | SUPPLY OF 11KV GRADE XLPE INSULATED ALUMINIUM CONDUCTOR POWER OF SIZE 11KV 3Cx400 SQ.MM CCD- Cable in Co-extruded Duct | BSES-TS-15-<br>HTC-R0      | 28.50 Cr          | 100 KM | New Delhi<br>Stores |

Note: Individual Drum Quantity may vary  $\pm 5\%$ . There will be no positive tolerance on the overall total order quantity. However (-) 2% will be allowed on overall order quantity.

The schedule of specifications with detail terms & conditions can be obtained from address given below against submission of non-refundable demand draft of Rs.1180/-(With GST) drawn in favor of BSES Rajdhani Power Ltd, payable at Delhi. The tender documents & detail terms and conditions can also be downloaded from the website "www.bsesdelhi.com --> Tenders --> BSES Rajdhani Power Ltd --> Open Tenders".

In case tender papers are downloaded from the above website, then the bidder has to enclose a demand draft covering the cost of bid documents.

The bids shall be addressed to:

Head of Department Contracts & Materials Deptt. BSES Rajdhani Power Ltd. C&M Deptt. 1st Floor, C Block BSES Bhawan, Nehru Place New Delhi 110019

BRPL reserves the right to accept/reject any or all Tenders without assigning any reason thereof and alter the quantity of materials mentioned in the Tender documents by (±) 30% at the time of placing purchase orders.

Tender will be summarily rejected if:

- ➤ Earnest Money Deposit (EMD) of value INR 28,50,000/- is not deposited in shape of Bank Draft/Pay Order/Banker's Cheque/BG drawn in favour of BSES Rajdhani Power Ltd, payable at Delhi.
- ➤ The offer does not contain "FOR NEW DELHI" price indicating break-up towards all taxes, duties & freight.
- Complete Technical details are not enclosed.
- > Tender is received after due date and time.



# 2.0 Qualification Criteria:-

The prospective bidder must qualify all of the following requirements to be eligible to participate in the bidding. Bidders who meet following requirements will be considered as Successful bidder and BRPL has a right to disqualify those bidders who do not meet these requirements.

- 1. The bidder should have own manufacturing facility for 11KV or higher voltage grade Power Cable since last 3 years.
- 2. The bidder should have manufacturing capacity of minimum 30 km per month
- 3. The bidder should have supplied at least 100km of cable size 11KV 3CX300 MM2 or higher voltage or higher size & rating in last 5 years to any utilities/SEB's/PSU's/reputed company (wherein the end user shall be Utility/SEB's/PSU's)
- 4. Performance certificate for minimum 2 year satisfactory performance for cable size 11KV 3CX300 MM2 or higher voltage or higher size & rating supplied in last 5 years from at least two utilities/ SEB/ PSUs / reputed company (wherein the end user shall be Utility/SEB's/PSU's)
- 5. The Bidder must possess valid ISO 9001:2015 certification and BIS License.
- 6. Bidder should have Average Annual Sales Turnover of Rs 150 Crores or more in last three (3) Financial Years (i.e., FY 2018-19, 2019-20 & 2020-21)...
- 7. The Bidder shall submit an undertaking that "No Litigation" is pending with the BRPL or its Group/Associates Companies.
- 8. An undertaking (self-certificate) that the bidder has not been blacklisted/debarred by any central/state government institution/Electricity utilities
- 9. The bidder must have valid PAN No., GST Registration Number, in addition to other statutory compliances. The bidder must submit the copy of registrations and submit an undertaking that the bidder shall comply all the statuary compliances as per the laws/rules etc. before the start of the supply/work.

NOTE: - For SL NO-3 of qualification criteria data to be submitted as per annexure-VII

# 3.0 Bidding and Award Process.

Bidders are requested to submit their offer strictly in line with this tender document. **NO DEVIATION IS ACCEPTABLE**. BRPL shall respond to the clarifications raised by various bidders and the same will be intimated to all participating bidders through website.

### **BID SUBMISSION**

The bidders are required to submit the bids in 2(two) parts and submitted in 1 original + 1 duplicate to the following address

Head of Department
Contracts & Material Deptt.
BSES Rajdhani Power Ltd 1<sup>st</sup> Floor,
C Block, BSES Bhawan, Nehru Place New Delhi

PART A: TECHNICAL BID comprising of following (in duplicate)

**EMD** 

Non-refundable demand draft for Rs 1180/- in case the forms are downloaded from website



Qualified Manpower available
Testing Facilities
Original Tender documents duly stamped & signed on each page as token of acceptance
Acceptance to Commercial Terms and Conditions viz Delivery schedule/period, Payment terms, BG etc
Power of Attorney for signing the bid

# PART B: FINANCIAL BID comprising (1 original only)

✓ Price strictly in the Format enclosed in SECTION V indicating Break up of basic price, taxes & duties, Freight etc

#### TIME SCHEDULE

The bidders should complete the following within the dates specified as under:

| S.No. | Steps   | Date                    |
|-------|---|-------------------------|
| 1     | Date of sale of bid documents                         | 02.05.2025, onwards     |
| 2     | Last date of Queries, if any                          | 13.05.2022, 1500hrs     |
| 3     | Last date of receipt of bid documents                 | 24.05.2022, 1500hrs     |
| 4     | Date & time of opening of tender – Part A             | 24.05.2022, 1515hrs     |
| 5     | Date & Time of opening of Part B of qualified bidders | Only Successful bidders |

NOTE: In case last date of submission of bids & date of opening of bids is declared as holiday in BRPL office, the last date of submission will be following working day at the same time.

This is a two part bid process. Bidders are to submit the bids in 2(two) parts.

Both these parts should be furnished in separate sealed covers super scribing NIT no. DUE DATE OF SUBMISSION, with particulars as **PART-A TECHNICAL BID & COMMERCIAL TERMS & CONDITIONS and Part-B "FINANCIAL BID and** these sealed envelopes should again be placed in another sealed cover which shall be submitted before the due date & time specified.

# Bidders are requested to submit the bid in one Original plus one copy in duplicate

<u>Part –A:</u> Technical Bid should not contain any cost information whatsoever and shall be submitted within the due date.

<u>Part B:</u> This envelope will be opened after techno-commercial evaluation and only of the qualified bidders. The Purchaser reserves the right to assess bidder's capability to perform the contract, should the circumstances warrant such assessment in the overall interest of the purchaser. In this regard the decision of the purchaser is final.

# Part -C: E- Bidding and Reverse Auction through SAP-SRM Module

Purchase reserves the right to use the reverse auction through SAP-SRM tool as an integral part of the entire tendering process. All the bidders who are techno-commercial qualified on the basis of tender requirements shall participate in reverse auction.

Notwithstanding anything stated above, the Purchaser reserves the right to assess bidder's capability to perform the contract, should the circumstances warrant such assessment in the overall interest of the purchaser. In this regard the decision of the purchaser is final.

# BIDS RECEIVED AFTER DUE DATE AND TIME MAY BE LIABLE TO REJECTION



# **Award Decision**

The purchaser reserves all the rights to award the contract to one or more bidders so as to meet the delivery requirement or nullify the award decision without any reason.

In the event of your bid being selected by purchaser (and / or its affiliates) and you subsequent DEFAULT on your bid; you will be required to pay purchaser (and / or its affiliates) an amount equal to the difference in your bid and the next lowest bid on the quantity declared in NIT/RFQ.

In case any supplier is found unsatisfactory during the delivery process, the award will be cancelled and BRPL reserves the right to award other suppliers who are found fit.

QTY VARIATION: The purchaser reserves the rights to vary the quantity by (±) 30% of the tender quantity.

**Repeat Order**: BRPL reserves the right to place repeat order at the same rates & terms and conditions as per this tender against additional requirement subject to mutual agreement between BRPL & supplier

# Market Integrity

We have a fair and competitive marketplace. The rules for bidders are outlined in the Terms & Conditions. Bidders must agree to these rules prior to participating. In addition to other remedies available, we reserves the right to exclude a bidder from participating in future markets due to the bidder's violation of any of the rules or obligations contained in the Terms & Condition. Bidders who violates the marketplace rules or engage in behavior that disrupts the fair execution of the marketplace restricts a bidder to length of time, depending upon the seriousness of the violation. Examples of violations include, but are not limited to:

- Failure to honor prices submitted to the marketplace.
- ❖ Breach of the terms of the published in Request for Quotation/NIT.

# 6.0 Supplier Confidentiality

All information contained in this RFQ is confidential and shall not be disclosed, published or advertised in any manner without written authorization from BRPL. This includes all bidding information submitted.

All RFQ documents remain the property of BRPL and all suppliers are required to return these documents to BRPL upon request.

Suppliers who do not honor these confidentiality provisions will be excluded from participating in future bidding events.

#### 7.0 Contact Information

Technical clarification, if any, as regards this RFQ shall be sought in writing and sent by post/courier to following address. The same shall not be communicated through email/phone

| Contact<br>Person | Technical  | Commercial   |
|-------------------|--|--|
|                   | to CES   | To:- faiyaz.hussain@relienaceada.com   |
|                   | Copy to : Pankaj.goyal@releianceada.com  | Copy to : Pankaj Goyal   |
| Address           | BSES RAJDHANI Power Ltd ,5th Floor , 20 No Building,<br>Nehru Place,New Delhi 110019 | C&M Deptt. 1st Floor , D-Block, BSES<br>RAJDHANI Power Ltd BSES Bhawan, Nehru<br>Place, New Delhi 110019 |
| Email             | Amit.as.tomar@releianceada.com   | Pankaj.goyal@releianceada.com  |



# **SECTION – II: INSTRUCTION TO BIDDERS**

# A. GENERAL

1.00

BSES Rajdhani Power Ltd hereinafter referred to as "The Purchaser "are desirous of implementing the various Systems Improvement/Repair & Maintenance works at their respective licensed area in Delhi. The Purchaser has now floated this tender for procurement of material as notified earlier in this bid document.

#### 2.00 SCOPE OF WORK

The scope shall include Design, Manufacture, Testing at works conforming to the Technical Specifications/IS along with Packing, Forwarding, Transportation and Unloading and proper stacking at Purchaser's stores/site.

#### **DISCLAIMER**

- This Document includes statements, which reflect various assumptions, which may or may not be correct. Each Bidder/Bidding Consortium should conduct its own estimation and analysis and should check the accuracy, reliability and completeness of the information in this Document and obtain independent advice from appropriate sources in their own interest.
- Neither Purchaser nor its employees will have any liability whatsoever to any Bidder or any other person under the law or contract, the principles of restitution or unjust enrichment or otherwise for any loss, expense or damage whatsoever which may arise from or be incurred or suffered in connection with anything contained in this Document, any matter deemed to form part of this Document, provision of Services and any other information supplied by or on behalf of Purchaser or its employees, or otherwise a rising in any way from the selection process for the Supply.
- Though adequate care has been taken while issuing the Bid document, the Bidder should satisfy itself that Documents are complete in all respects. Intimation of any discrepancy shall be given to this office immediately.
- This Document and the information contained herein are Strictly Confidential and are for the use of only the person(s) to whom it is issued. It may not be copied or distributed by the recipient to third parties (other than in confidence to the recipient's professional advisors).

# 4.00 COST OF BIDDING

The Bidder shall bear all cost associated with the preparation and submission of its Bid and Purchaser will in no case be responsible or liable for those costs.

# B. <u>BIDDING DOCUMENTS</u>

The Scope of Work, Bidding Procedures and Contract Terms are described in the Bidding Documents are as follows:

Volume - I

- Request for Quotation (RFQ) Section I
- > Instructions to Bidders (ITB) Section II
- > Terms & Conditions of Contract (T&C) Section -III
- Delivery schedule Section IV
- > Technical Specifications (TS) Section V (Pages Enclosed)



#### Volume - II

Price Format
 Bid Form
 Acceptance Form for Reverse - Annexure -III

Auction

EMD BG Format - Annexure -1V
 Commercial Terms & Conditions- Annexure -V
 No Deviation Sheet - Annexure -VI

**5.00** The Bidder is expected to examine the Bidding Documents, including all Instructions, Forms, Terms and Specifications. Failure to furnish all information required by the Bidding Documents or submission of a Bid not substantially responsive to the Bidding Documents in every respect will may result in the rejection of the Bid.

#### AMENDMENT OF BIDDING DOCUMENTS

- **6.01** At any time prior to the deadline for submission of Bids, the Purchaser may for any reasons, whether at its own initiative or in response to a clarification requested by a prospective Bidder, modify the Bidding Documents by Amendment.
- **6.02-** The Amendment shall be part of the Bidding Documents, pursuant to Clause 6.01, and it will be notified in web site <a href="www.bsesdelhi.com">www.bsesdelhi.com</a> and the same will be binding on them.
- In order to afford prospective Bidders reasonable time in which to take the Amendment into account in preparing their Bids, the Purchaser may, at its discretion, extend the deadline for the submission of Bids. The same shall be published as a corrigendum in website <a href="https://www.bsesdelhi.com">www.bsesdelhi.com</a>
- Purchaser shall reserve the rights to following
  - extend due date of submission
  - modify tender document in part/whole
  - cancel the entire tender

Bidders are requested to visit website regularly for any modification/clarification/corrigendum/addendum of the bid documents.

# C. PREPARATION OF BIDS

#### 7.0 LANGUAGE OF BID

The Bid prepared by the Bidder, and all correspondence and documents relating to the Bid exchanged by the Bidder and the Purchaser, shall be written in the English Language. Any printed literature furnished by the Bidder may be written in another Language, provided that this literature is accompanied by an English translation, in which case, for purposes of interpretation of the Bid, the English translation shall govern.

# DOCUMENTS COMPRISING THE BID

The Bid prepared and submitted by the Bidder shall comprise the following components:



Bid Form, Price & other Schedules (STRICTLY AS PER FORMAT) and Technical Data Sheets completed in accordance with Technical Specification.

All the Bids must be accompanied with the required EMD as mentioned in the Section-I against each tender.

Tender documents duly stamped and signed on each page by authorized signatory.

#### 9.0 BID FORM

The Bidder shall submit one "Original' and one "Copy' of the Bid Form and the appropriate Price Schedules and Technical Data Sheets duly filled in as per attached specification (Section VIII) enclosed with the Bidding Documents.

#### **EMD**

Pursuant to Clause 8.0(b) above, the bidder shall furnish, as part of its bid, a EMD amounting to as specified in the Section-I. The EMD is required to protect the Purchaser against the risk of Bidder's conduct which would warrant forfeiture.

The EMD shall be denominated in any of the following form:

Banker's Cheque/Demand Draft/Pay Order drawn in favour of BSES Rajdhani Power Ltd, payable at Delhi.

A bank guarantee issued by any scheduled bank strictly as per the format enclosed and shall be valid for a period of thirty (30)days beyond the validity of the bid

The EMD may be forfeited in case of:

✓ the Bidder withdraws its bid during the period of specified bid validity

or

- ✓ the case of a successful Bidder, if the Bidder does not
  - accept the Purchase Order, or
  - Furnish the required performance security BG.

# **BID PRICES**

- Bidders shall quote for the entire Scope of Supply with a break-up of prices for individual items. The total Bid Price shall also cover all the Supplier's obligations mentioned in or reasonably to be inferred from the Bidding Documents in respect of Design, Supply, Transportation to site, all in accordance with the requirement of Bidding Documents. The Bidder shall complete the appropriate Price Schedules included herein , stating the Unit Price for each item & total Price.
- The prices offered shall be inclusive of all costs as well as Duties, Taxes and Levies paid or payable during execution of the supply work, breakup of price constituents, should be there.

Prices quoted by the Bidder shall be "Firm" and not subject to any price adjustment during the performance of the Contract. A Bid submitted with an adjustable price/Price Variation Clause will be treated as non -responsive and rejected.



# 11.0 BID CURRENCIES

Prices shall be quoted in Indian Rupees Only.

#### 12.0 PERIOD OF VALIDITY OF BIDS

12.01- Bids shall remain valid for 120 days from the due date of submission of the Bid.

**12.02** -Notwithstanding Clause 12.01 above, the Purchaser may solicit the Bidder's consent to an extension of the Period of Bid Validity. The request and the responses thereto shall be made in writing and sent by post/courier

#### 13.0 ALTERNATIVE BIDS

Bidders shall submit Bids, which comply with the Bidding Documents. Alternative Bids will not be considered. The attention of Bidders is drawn to the provisions regarding the rejection of Bids in the terms and conditions, which are not substantially responsive to the requirements of the Bidding Documents.

#### 14.0 FORMAT AND SIGNING OF BID

The original Bid Form and accompanying documents (as specified in Clause 9.0), clearly marked "Original Bid" plus one copy must be received by the Purchaser at the date, time and place specified pursuant to Clauses 15.0 and 16.0. In the event of any discrepancy between the original and the copies, the original shall govern.

The original and copy of the Bid shall be typed or written in indelible ink and shall be signed by the Bidder or a person or persons duly authorized to sign on behalf of the Bidder. Such authorization shall be indicated by written Power-of-Attorney accompanying the Bid.

**14.02** The Bid shall contain no interlineations, erasures or overwriting except as necessary to correct errors made by the Bidder, in which case such corrections shall be initialed by the person or persons signing the Bid.

#### D. SUBMISSION OF BIDS

# 15.0 SEALING AND MARKING OF BIDS

Bid submission: One original & one Copy (hard copies) of all the Bid Documents shall be sealed and submitted to the Purchaser before the closing time for submission of the bid.

The Technical Documents and the EMD shall be enclosed in a sealed envelope and the said envelope shall be super scribed with —"Technical & EMD". The price bid shall be inside another sealed envelope with super scribed as "Financial Bid". Both these envelopes shall be sealed inside another big envelope. All the envelopes should bear the Name and Address of the Bidder and marking for the Original and Copy. The envelopes should be super scribed with —"Tender Notice No.& Due date of opening".

The Bidder has the option of sending the Bids in person. Bids submitted by Email/Telex/Telegram /Fax will be rejected. No request from any Bidder to the Purchaser to collect the proposals from Courier/Airlines/Cargo Agents etc shall be entertained by the Purchaser.



#### 16.0 DEADLINE FOR SUBMISSION OF BIDS

The original Bid, together with the required copies, must be received by the Purchaser at the address specified no later than the due date specified earlier

The Purchaser may, at its discretion, extend the deadline for the submission of Bids by amending the Bidding Documents in accordance with Clause9.0,in which case all rights and obligations of the Purchaser and Bidders previously subject to the deadline will thereafter be subject to the deadline as extended

#### 17.0 ONE BID PER BIDDER

Each Bidder shall submit only one Bid by itself. No Joint Venture is acceptable. A Bidder who submits or participates in more than one Bid will cause all those Bids to be rejected.

#### 18.0 LATE BIDS

Any Bid received by the Purchaser after the deadline for submission of Bids prescribed by the Purchaser, pursuant to Clause 16.0, will be declared "Late" and may be rejected and returned unopened to the Bidder.

#### 19.0 MODIFICATIONS AND WITHDRAWAL OF BIDS

The Bidder is not allowed to modify or withdraw its Bid after the Bid's submission.

#### E. EVALUATION OF BID

#### 20.0 PROCESS TO BE CONFIDENTIAL

Information relating to the examination, clarification, evaluation and comparison of Bids and recommendations for the award of a contract shall not be disclosed to Bidders or any other persons not officially concerned with such process. Any effort by a Bidder to influence the Purchaser's processing of Bids or award decisions may result in the rejection of the Bidder's Bid.

#### 21.0 CLARIFICATION OF BIDS

To assist in the examination, evaluation and comparison of Bids, the Purchaser may, at its discretion, ask the Bidder for a clarification of its Bid. All responses to requests for clarification shall be in writing and no change in the price or substance of the Bid shall be sought, offered or permitted.

### 22.0 PRELIMINARY EXAMINATION OF BIDS / RESPONSIVENESS

Purchaser will examine the Bids to determine whether they are complete, whether any computational errors have been made, whether required sureties have been furnished, whether the documents have been properly signed, and whether the Bids are generally in order. Purchaser may ask for submission of original documents in order to verify the documents submitted in support of qualification criteria.

Arithmetical errors will be rectified on the following basis. If there is a discrepancy between the unit price and the total price per item that is obtained by multiplying the unit price and quantity, the unit price shall prevail and the total price per item will be corrected. If there is a discrepancy between the Total Amount and the sum of the total price per item, the sum of the total price per item shall prevail and the Total Amount will be corrected.

Prior to the detailed evaluation, Purchaser will determine the substantial responsiveness of each Bid to the Bidding Documents including production capability and acceptable quality of the Goods offered. A substantially responsive Bid is one, which conforms to all the terms and conditions of the Bidding Documents without material deviation.



Bid determined as not substantially responsive will be rejected by the purchaser and/or the Purchaser and may not subsequently be made responsive by the Bidder by correction of the non-conformity.

# 23.0 EVALUATION AND COMPARISON OF BIDS

The evaluation of Bids shall be done based on the delivered cost competitiveness basis.

The evaluation of the Bids shall be a stage-wise procedure. The following stages are identified for evaluation purposes: In the first stage, the Bids would be subjected to a responsiveness check. The Technical Proposals and the Conditional ties of the Bidders would be evaluated.

Subsequently, the Financial Proposals along with Supplementary Financial Proposals, if any, of Bidders with Techno-commercially Acceptable Bids shall be considered for final evaluation.

The Purchaser's evaluation of a Bid will take into account, in addition to the Bid price, the following factors, in the manner and to the extent indicated in this Clause:

**Delivery Schedule** 

Conformance to Qualifying Criteria

**Deviations from Bidding Documents** 

Bidders shall base their Bid price on the terms and conditions specified in the Bidding Documents.

The cost of all quantifiable deviations and omissions from the specification, terms and conditions specified in Bidding Documents shall be evaluated. The Purchaser will make its own assessment of the cost of any deviation for the purpose of ensuring fair comparison of Bids.

Any adjustments in price, which result from the above procedures, shall be added for the purposes of comparative evaluation only to arrive at an "Evaluated Bid Price". Bid Prices quoted by Bidders shall remain unaltered.

#### F. AWARD OF CONTRACT

# 24.0 CONTACTING THE PURCHASER

If any Bidder wishes to contact the Purchaser on any matter related to the Bid, from the time of Bid opening to the time of contract award, the same shall be done in writing only.

Any effort by a Bidder to influence the Purchaser and/or in the Purchaser's decisions in respect of Bid evaluation, Bid comparison or Contract Award, will result in the rejection of the Bidder's Bid.

# 25.0 THE PURCHASER 'S RIGHT TO ACCEPT ANY BID AND TO REJECT ANY OR ALL BIDS

Submission of bids shall not automatically construe qualification for evaluation. The Purchaser reserves the right to accept or reject any Bid and to annul the Bidding process and reject all Bids at any time prior to award of Contract, without thereby incurring any liability to the affected Bidder or Bidders or any obligation to inform the affected Bidder or Bidders of the grounds for the Purchaser's action.



#### AWARD OF CONTRACT

The Purchaser will award the Contract to the successful Bidder whose Bid has been determined to be the lowest-evaluated responsive Bid, provided further that the Bidder has been determined to be qualified to satisfactorily perform the Contract. Purchaser reserves the right to award order to other bidders in the tender, provided it is required for timely execution of project & provided he agrees to come to the lowest rate. Purchaser reserves the right to distribute the entire tender quantity at its own discretion without citing any reasons thereof.

# Splitting of tendered quantity among two or more bidders:

BSES reserves the right to split the tender quantity among techno- commercially qualified bidders on account of delivery requirement in tender quantity under procurement.

For arranging timely procurement of material and to have uniform practice of distribution of quantity amongst eligible bidders, following procedure shall be applicable:

The tender quantity shall be split in following ratio:

- (i) If the quantity is to be split among 2 bidders, it will be done in the ratio of 70:30 on L1 price.
- (ii) If the quantity is to be split among 3 bidders, it will be done in the ratio of 60:25:15 on L1 price.

Any deviation in regards to above will have deviation approval from management.

#### 27.0 THE PURCHASER 'S RIGHT TO VARY QUANTITIES

The Purchaser reserves the right to vary the quantity i.e. increase or decrease the numbers/quantities without any change in terms and conditions during the execution of the Order.

# 28.0 LETTER OF INTENT/ NOTIFICATION OF AWARD

The letter of intent/ Notification of Award shall be issued to the successful Bidder whose bids have been considered responsive, techno-commercially acceptable and evaluated to be the lowest (L1). The successful Bidder shall be required to furnish a letter of acceptance within 7 days of issue of the letter of intent /Notification of Award by Purchaser.

#### 29.0 PERFORMANCE BANK GAURANTEE

The successful Bidder shall furnish the Performance Bank Guarantee for an amount of 10% (Ten percent) of the Contract Price. The Performance Bond shall be valid for a period of 24 months from the date of Commissioning or 30 months from the date of last dispatch whichever is earlier plus 3 months claim period. Upon submission of the performance security, the EMD shall be released.

# 30.0 CORRUPT OR FRADULENT PRACTICES

**30.01** The Purchaser requires that the Bidders observe the highest standard of ethics during the procurement and execution of the Project. In pursuance of this policy, the Purchaser:

(a) Defines, for the purposes of this provision, the terms set forth below as follows:



- "Corrupt practice" means behavior on the part of officials in the public or private sectors by which they improperly and unlawfully enrich themselves and/or those close to them ,or induce others to do so, by misusing the position in which they are placed, and it includes the offering, giving, receiving, or soliciting of anything of value to influence the action of any such official in the procurement process or in contract execution; and
- "Fraudulent practice" means a misrepresentation of facts in order to influence a
  procurement process or the execution of a contract to the detriment of the Purchaser,
  and includes collusive practice among Bidders (prior to or after Bid submission) designed
  to establish Bid prices at artificial non -competitive levels and to deprive the Purchaser of
  the benefits of free and open competition.
- **(b)** Will reject a proposal for award if it determines that the Bidder recommended for award has engaged in corrupt or fraudulent practices in competing for the contract in question :
- **(c)** Will declare a firm ineligible, either indefinitely or for a stated period of time, to be awarded a contract if it at any time determines that the firm has engaged in corrupt or fraudulent practices in competing for, or in executing, a contract.

Furthermore, Bidders shall be aware of the provision stated in the Terms and Condition of Contract.

# **SECTION – III: TERMS AND CONDITIONS**

#### 1.0 General Instructions

All the Bids shall be prepared and submitted in accordance with these instructions.

Bidder shall bear all costs associated with the preparation and delivery of its Bid, and the Purchaser will in no case shall be responsible or liable for these costs.

The Bid should be submitted by the Bidder in whose name the bid document has been issued and under no circumstances it shall be transferred /sold to the other party.

The Purchaser reserves the right to request for any additional information and also reserves the right to reject the proposal of any Bidder, if in the opinion of the Purchaser, the data in support of RFQ requirement is incomplete.

The Bidder is expected to examine all instructions, forms, terms & conditions and specifications in the Bid Documents. Failure to furnish all information required in the Bid Documents or submission of a Bid not substantially responsive to the Bid Documents in every respect may result in rejection of the Bid. However, the Purchaser's decision in regard to the responsiveness and rejection of bids shall be final and binding without any obligation, financial or otherwise, on the Purchaser.

#### **Definition of Terms**

"Purchaser" shall mean BSES Rajdhani Power Limited, on whose behalf this bid enquiry is issued by its authorized representative / officers.

"Bidder" shall mean the firm who quotes against this bid enquiry issued by the Purchaser. "Supplier" or "Supplier" shall mean the successful Bidder and/or Bidders whose bid has been accepted by the Purchaser and on whom the "Letter of Acceptance" is placed by the Purchaser and shall include his heirs, legal representatives, successors and permitted assigns wherever the context so admits.

"Supply" shall mean the Scope of Contract as described.



"Specification" shall mean collectively all the terms and stipulations contained in those portions of this bid document known as RFQ, Commercial Terms & Condition, and Instructions to Bidders, Technical Specifications and the Amendments, Revisions, Deletions or Additions, as may be made by the Purchaser from time to time.

"Letter of Acceptance" shall mean the official notice issued by the Purchaser notifying the Supplier that his proposal has been accepted and it shall include amendments thereto, if any, issued by the Purchaser. The "Letter of Acceptance" issued by the Purchaser shall be binding on the "Supplier" The date of Letter of Acceptance shall be taken as the effective date of the commencement of contract.

"Month" shall mean the calendar month and "Day" shall mean the calendar day.

"Codes and Standards" shall mean all the applicable codes and standards as indicated in the Specification.

"Offer Sheet" shall mean Bidder's firm offer submitted to BRPL in accordance with the specification.

"Contract" shall mean the "Letter of Acceptance/Purchase Order" issued by the Purchaser.

"Contract Price" shall mean the price referred to in the "Letter of Acceptance/Purchase Order".

"Contract Period" shall mean the period during which the "Contract" shall be executed as agreed between the Supplier and the Purchaser in the Contract inclusive of extended contract period for reason beyond the control of the Supplier and/or Purchaser due to force Majeure.

"Acceptance" shall mean and deemed to include one or more of the following as will be stipulated in the specification:

- a) The written acceptance of material by the inspector at suppliers works to ship the materials.
- b) Acceptance of material at Purchaser site stores after its receipt and due inspection/ testing and release of material acceptance voucher.
- c) Where the scope of the contract includes supply, acceptance shall mean issue of necessary equipment / material takeover receipt after installation & commissioning and final acceptance.

# 3.0 Contract Documents & Priority

3.01Contract Documents: The terms and conditions of the contract shall consist solely of these RFO conditions and the offer sheet.

# 4.0 Scope of Supply -General

The "Scope of Supply" shall be on the basis of Bidder's responsibility, completely covering the obligations, responsibility and supplies provided in this Bid enquiry whether implicit or explicit.

Bidder shall have to quote for the Bill of quantities as listed in Section - IV of this RFQ.

Quantity variation and additional requirement if any shall be communicated to successful bidder during project execution.

All relevant drawings, data and instruction manuals.



# 5.0 Quality Assurance and Inspection

Immediately on award of contract, the bidder shall prepare detailed quality assurance plan / test procedure identifying the various stages of manufacture, quality checks performed at each stage, raw material inspection and the Customer hold points. The document shall also furnish details of method of checking, inspection and acceptance standards / values and get the approval of Purchaser before proceeding with manufacturing. However, Purchaser shall have right to review the inspection reports, quality checks and results of suppliers in house inspection department which are not Customer hold points and the supplier shall comply with the remarks made by purchaser or his representative on such reviews with regards to further testing, rectification or rejection, etc. In case of standard items, BRPL shall forward the standard QAP which is to be follow by vendor during manufacturing.

Witness and Hold points are critical steps in manufacturing, inspection and testing where the supplier is obliged to notify the Purchaser in advance so that it may be witnessed by the Purchaser. Final inspection is a mandatory hold point. The supplier to proceed with the work past a hold point only after clearance by purchaser or a witness waiver letter from BRPL.

The performance of waiver of QA activity by Purchaser at any stage of manufacturing does not relieve the supplier of any obligation to perform in accordance with and meet all the requirements of the procurement documents and also all the codes & reference documents mentioned in the procurement document nor shall it preclude subsequent rejection by the purchaser.

On completion of manufacturing the items can only be dispatched after receipt of dispatch instructions issued by the Purchaser.

All in-house testing and inspection shall be done without any extra cost. The in-house inspection shall be carried out in presence of BSES/BSES authorized third party inspection agency. Cost of Futile/abortive visit(s) shall be debited from the invoices.

Purchaser reserves the right to send any material being supplied to any recognized laboratory for testing, wherever necessary and the cost of testing shall be borne by the Bidder. In case the material is found not in order with the technical requirement / specification, the charges along with any other penalty which may be levied is to be borne by the bidder. To avoid any complaint the supplier is advised to send his representative to the stores to see that the material sent for testing is being sealed in the presence of bidder's representative.

# 6.0 Packing, Packing List & Marking

Packing: Supplier shall pack or shall cause to be packed all Commodities in crates/boxes/drums/containers/cartons and otherwise in such a manner as shall be reasonably suitable for shipment by road or rail to BRPL, Delhi/New Delhi stores/site without undue risk of damage in transit.

Packing List: The contents of each package shall be itemized on a detailed list showing the exact weight, extreme outside dimensions (length, width and weight) of each container/box/drum/carton, Item SAP Code, PO No & date. One copy of the packing list shall be enclosed in each package delivered.

# 7.0 Price basis for supply of materials

Bidder to quote their prices on Landed Cost Basis and separate price for each item. FIRM prices for supply to BRPL site/ stores inclusive of packing, forwarding, loading at manufacturer's premises, Freight & GST.



The above supply prices shall also include unloading at BRPL Delhi/New Delhi stores/site. Transit insurance will be arranged by Purchaser; however bidder to furnish required details in advance for arranging the same by Purchaser.

# Terms of payment and billing

For Supply of Equipments:

100% payment shall be made within 45 days from the date of receipt of material at store/ site

Bidder to submit the following documents against dispatch of each consignment:

- i. Consignee copy of LR
- **ii.** Supplier detailed invoice showing commodity description, quantity, unit price, total price and basis of delivery.
- **iii.** Original certificate issued by BRPL confirming receipt of material at site and acceptance of the same.
- iv. Dispatch clearance & inspection report issued by the inspection authority
- v. Packing List.
- vi. Test Reports
- vii. Guarantee Certificate.

#### 9.0 Price Validity

**9.01** All bids submitted shall remain valid, firm and subject to unconditional acceptance by BRPL Delhi as mentioned earlier, the prices shall remain valid and firm till contract completion.

#### 10.0 Performance Guarantee

The bidder shall establish a performance bond in favor of BRPL in an amount not less than ten percent (10%) of the total price of the Contract (the "Performance Bond"). The Performance Bond shall be valid for a period of 24 months from the date of Commissioning or 30 months from the date of last dispatch whichever is earlier plus 3 months claim period.

Bank guarantee shall be drawn in favor of BSES Rajdhani Power Ltd as applicable. The performance Bank guarantee shall be in the format as specified by BRPL.

# 11.0 Forfeiture

Each Performance Bond established under Clause 10.0 shall contain a statement that it shall be automatically and unconditionally forfeited without recourse and payable against the presentation by BRPL of this Performance Bond, to the relevant bank referred to above, together with a simple statement that supplier has failed to comply with any term or condition set forth in the Contract.

Each Performance BG established under will be automatically and unconditionally forfeited without recourse if BRPL in its sole discretion determines that supplier has failed to comply with any term or condition set forth in the contract.

# 12.0 Release

All Performance Bonds will be released without interest within seven (7) days from the last date up to which the Performance Bond has to be kept valid (as defined in Clause 10.0) except for the case set forth in Clause 21.0.



#### 13.0 Warranty/Defects Liability Period

13.01 The bidder to guarantee the materials / items supplied against any defect of failure, which arise due to faulty materials, workmanship or design for the entire defects liability period. The Defect liability period shall be 60 months from the date of commissioning or 66 months from the date of delivery whichever is earlier. If during the defects liability period any materials / items are found to be defective, these shall be replaced or rectified by the bidder at his own cost within 30 days from the date of receipt of intimation.

# 14.0 Return, Replacement or Substitution.

BRPL shall give Supplier notice of any defective Commodity promptly after becoming aware thereof. BRPL may in its discretion elect to return defective Commodities to Supplier for replacement, free of charge to BRPL, or may reject such Commodities and purchase the same or similar Commodities from any third party. In the latter case BRPL shall furnish proof to Supplier of the cost of such substitute purchase. In either case, all costs of any replacement, substitution, shipping, labor and other related expenses incurred in connection with the return and replacement or for the substitute purchase of a Commodity hereunder should be for the account of Supplier. BRPL may set off such costs against any amounts payable by BRPL to Supplier. Supplier shall reimburse BRPL for the amount, if any, by which the price of a substitute Commodity exceeds the price for such Commodity as quoted in the Bid.

#### 15.0 Effective Date of Commencement of Contract:

**15.01** The date of the issuance of the Letter of Acceptance/Purchase Order shall be treated as the effective date of the commencement of Contract.

#### 16.0 Time - The Essence of Contract

16.01 The time and the date of completion of the "Supply" as stipulated in the Letter of Acceptance / Purchase order issued to the Supplier shall be deemed to be the essence of the "Contract". The Supply has to be completed not later than the aforesaid Schedule and date of completion of supply.

# 17.0 The Laws and Jurisdiction of Contract:

The laws applicable to this Contract shall be the Laws in force in India.

All disputes arising in connection with the present Contract shall be settled amicably by mutual consultation failing which shall be finally settled as per the rules of Arbitration and Conciliation Act, 1996 at the discretion of Purchaser. The venue of arbitration shall be at Mumbai in India

#### **Events of Default**

Events of Default. Each of the following events or occurrences shall constitute an event of default ("Event of Default") under the Contract:

- (a) Supplier fails or refuses to pay any amounts due under the Contract;
- **(b)** Supplier fails or refuses to deliver Commodities conforming to this RFQ/ specifications, or fails to deliver Commodities within the period specified in P.O. or any extension thereof
- (c) Supplier becomes insolvent or unable to pay its debts when due, or commits any act



of bankruptcy, such as filing any petition in any bankruptcy, winding-up or reorganization proceeding, or acknowledges in writing its insolvency or inability to pay its debts; or the Supplier's creditors file any petition relating to bankruptcy of Supplier;

**(d)** Supplier otherwise fails or refuses to perform or observe any term or condition of the Contract and such failure is not remediable or, if remediable, continues for a period of 30 days after receipt by the Supplier of notice of such failure from BRPL.

# Consequences of Default.

- (a) If an Event of Default shall occur and be continuing, BRPL may forthwith terminate the Contract by written notice.
- (b) In the event of an Event of Default, BRPL may, without prejudice to any other right granted to it by law, or the Contract, take any or all of the following actions;
  - (i) present for payment to the relevant bank the Performance Bond;
  - (ii) Purchase the same or similar Commodities from any third party; and/or
  - (iii) Recover any losses and/or additional expenses BRPL may incur as a result of Supplier's default.

# 20.0 Penalty for Delay

If supply of items / equipments is delayed beyond the supply schedule as stipulated in purchase order then the Supplier shall be liable to pay to the Purchaser as penalty for delay, a sum of 1% (one percent) of the basic (ex-works) price for every week delay or part thereof for individual mile stone deliveries.

The total amount of penalty for delay under the contract will be subject to a maximum of ten percent (10%) of the basic (ex-works) price

The Purchaser may, without prejudice to any method of recovery, deduct the amount for such damages from any amount due or which may become due to the Supplier or from the Performance Bond or file a claim against the supplier.

# 21.0 Statutory variation in Taxes and Duties

The total order value shall be adjusted on account of any variations in Statutory Levies imposed by Competent Authorities by way of fresh notification(s) within the stipulated delivery period only. However, in case of reduction in taxes, duties and levies, the benefits of the same shall be passed on to BUYER.

# Force Majeure

# General

An "Event of Force Majeure" shall mean any event or circumstance not within the Reasonable control directly or indirectly, of the Party affected, but only if and to the extent that:

(i) Such event or circumstance materially and adversely affects the ability of the affected Party to perform its obligations under this Contract, and the affected Party has taken all reasonable precautions, due care and reasonable alternative measures in order to



Prevent or avoid the effect of such event on the affected party's ability to perform its obligations under this Contract and to mitigate the consequences thereof.

- (ii) For the avoidance of doubt, if such event or circumstance would not have materially and adversely affected the performance of the affected party had such affected party followed good industry practice, such event or circumstance shall not constitute force majeure.
- (iii) Such event is not the direct or indirect result of the failure of such Party to perform any of its obligations under this Contract.
- (iv) Such Party has given the other Party prompt notice describing such events, the effect thereof and the actions being taken in order to comply with above clause.

Specific Events of Force Majeure subject to the provisions of above clause, Events of Force Majeure shall include only the following to the extent that they or their consequences satisfy the above requirements:

- (i) The following events and circumstances:
- a) Effect of any natural element or other acts of God, including but not limited to storm, flood, earthquake, lightning, cyclone, landslides or other natural disasters.
- b) Explosions or fires
- (ii) War declared by the Government of India, provided that the ports at Mumbai are declared as a war zone.
- i. Dangers of navigation, perils of the sea.

Notice of Events of Force Majeure If a force majeure event prevents a party from performing any obligations under the Contract in part or in full, that party shall:

- i) Immediately notify the other party in writing of the force majeure events within 7(seven) working days of the occurrence of the force majeure event
- **ii)** Be entitled to suspend performance of the obligation under the Contract which is affected by force majeure event for the duration of the force majeure event.
- iii) Use all reasonable efforts to resume full performance of the obligation as soon as practicable
- iv) Keep the other party informed of all such efforts to resume full performance of the obligation on a regular basis.
- **v)** Provide prompt notice of the resumption of full performance or obligation to the other party.

Mitigation of Events of Force Majeure Each Party shall:

- Make all reasonable efforts to prevent and reduce to a minimum and mitigate the effect
  of any delay occasioned by an Event of Force Majeure including recourse to alternate
  methods of satisfying its obligations under the Contract;
- Use its best efforts to ensure resumption of normal performance after the termination of any Event of Force Majeure and shall perform its obligations to the maximum extent practicable as agreed between the Parties; and
- Keep the other Party informed at regular intervals of the circumstances concerning the
  event of Force Majeure, with best estimates as to its likely continuation and what
  measures or contingency planning it is taking to mitigate and or terminate the Event of
  Force Majeure.

Burden of Proof In the event that the Parties are unable in good faith to agree that a Force Majeure event has occurred to an affected party, the parties shall resolve their



Dispute in accordance with the provisions of this Agreement. The burden of proof as to whether or not a force majeure event has occurred shall be upon the party claiming that the force majeure event has occurred and that it is the affected party.

- Termination for Certain Events of Force Majeure. If any obligation of any Party under the Contract is or is reasonably expected to be delayed or prevented by a Force Majeure event for a continuous period of more than 3 months, the Parties shall promptly discuss in good faith how to proceed with a view to reaching a solution on mutually agreed basis. If a solution on mutually agreed basis cannot be arrived at within a period of 30 days after the expiry of the period of three months, the Contract shall be terminated after the said period of 30 days and neither Party shall be liable to the other for any consequences arising on account of such termination.
- Limitation of Force Majeure event. The Supplier shall not be relieved of any obligation under the Contract solely because cost of performance is increased, whether as a consequence of adverse economic consequences or otherwise.
- Extension of Contract Period due to Force Majeure event The Contract period may be extended by mutual agreement of Parties by way of an adjustment on account of any period during which an obligation of either Party is suspended due to a Force Majeure event.
- Effect of Events of Force Majeure. Except as otherwise provided herein or may further be agreed between the Parties, either Party shall be excused from performance and neither Party shall be construed to be in default in respect of any obligations hereunder, for so long as failure to perform such obligations shall be due to and event of Force Majeure."

#### 23.0 Transfer and Sub-Letting

**23.01** The Supplier shall not sublet, transfer, assign or otherwise part with the Contract or any part thereof, either directly or indirectly, without prior written permission of the Purchaser.

# 24.0 Recoveries

**24.01** Whenever under this contract any money is recoverable from and payable by the bidder, the purchaser shall be entitled to recover such sum by appropriating in part or in whole by detecting any sum due to which any time thereafter may become due from the supplier in this or any other contract. Should the sum be not sufficient to cover the full amount recoverable the bidder shall pay to the purchaser on demand the remaining?

# 25.0 Waiver

Failure to enforce any condition herein contained shall not operate as a waiver of the condition itself or any subsequent breach thereof.

# Indemnification

Notwithstanding contrary to anything contained in this RFQ, Supplier shall at his costs and risks make good any loss or damage to the property of the Purchaser and/or the other Supplier engaged by the Purchaser and/or the employees of the Purchaser and/or employees of the other Supplier engaged by the Purchaser whatsoever arising out of the negligence of the Supplier while performing the obligations



# SECTION - IV:

# QUANTITY AND DELIVERY REQUIREMENT

| S.No  | Item Description   | Specification         |                   | Requirement                | Lasatian            |
|-------|--|-----------------------|-------------------|----------------------------|---------------------|
| 3.110 |  |                       | Qty.              | Delivery Schedule          | Location            |
|       | BSES RAJDHANI POWER LIMITED  |                       |                   |                            |                     |
| 1     | SUPPLY OF 11KV GRADE XLPE INSULATED ALUMINIUM CONDUCTOR POWER OF SIZE 11KV 3Cx400 SQ.MM CCD- Cable in Co-extruded Duct | BSES-TS-15-HTC-<br>RO | Rs<br>28.50<br>Cr | As per BRPL<br>requirement | New Delhi<br>Stores |



# SECTION - V

# TECHNICAL SPECIFICATION (TS)

# SUPPLY OF 11KV GRADE XLPE INSULATED ALUMINIUM CONDUCTOR POWER OF SIZE 11KV 3Cx400 SQ.MM CCD- Cable in Co-extruded Duct

NIT NO CMC/BR/22-23/RB/PR/FH/1016, DT 02.05.2022



# **Technical Specification for**

# 11 kV Cables

Conventional - 1CX1000, 3Cx400, 3CX300 and 3CX150 sqmm

Cable in Co-Extruded Duct – 3Cx400 & 3Cx300 sq mm

| Rev:        |                            | 0                        |
|-------------|----------------------------|--------------------------|
| Date:       |                            | 6 Apr 2022               |
|             | Abhishek Vashistha         | idhi                     |
| Prepared by | Gautam Deka/Pronab Bairagi | Who for sorr Julian sorr |
|             | Puneet Duggal              | 1 XA                     |
| Reviewed by | Amit Tomar                 | y Splan son              |
| Approved by | Gaurav Sharma              | Cecureux                 |
| Approved by | K. Sheshadri               | Lece Serdea.             |





Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm)

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Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm)

# **General Specification**

# 1.0.0 Codes & Standards

The cables shall be designed, manufactured and tested in accordance with the following National Standards and IEC Standards.

# **National Standards**

| IS 7098 Part-2          | Cross linked polyethylene (XLPE) insulated PVC sheathed cables for working voltages from 3.3 kV up to and including 33 kV. |
|-------------------------|--|
| IS 5831 : 1984          | PVC insulation & sheath of electric cables.  |
| IS 10810 : 1984         | Methods of test for cables.  |
| IS 8130 : 1984          | Conductors for insulated electric cables and flexible cords.   |
| IS 3975 : 1999          | Mild steel wires, formed wires and tapes for armouring of cables.  |
| IS 0462 (Part 1) / 1983 | Fictitious Calculation Method for determination of dimensions of protective covering of cables                             |

# **International Standards**

| IEC 60183       | Guide to the selection of high voltage cables                      |
|-----------------|--|
| IEC 60228       | Conductors of insulated cables. Guide to the dimensional limits of |
|                 | circular conductors.   |
| IEC 60332 – 3   | Tests on electric cables under fire conditions.                    |
|                 | Part 3: Tests on bunched wires or cables.                          |
| IEC 60502 – 2   | Power cables for rated voltages from 6 kV (Um = 7.2 kV) up to 30   |
|                 | kV (Um = 36 kV)  |
| IEC 60811       | Common test methods for insulating and sheathing materials of      |
| Pts 1 through 5 | electric cables.   |
| IEC 885         | Electric test methods for electric cables.                         |
| Pts 1 through 3 |  |
| IEC 28          | International Standard of Resistance for Copper                    |
| IEC 332         | Test on Electric Cables under fire conditions                      |

# 2.0.0 Cable Construction Features

This Specification generally covers following types / sizes of TR-XLPE H. T. Cables used in BSES network in Delhi area, mostly under-ground (buried, with chances of flooding by water) or for laying on racks, in ducts, trenches, conduits, and so on.

Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm)

Note: (Ref.: Table stating Cable sizes given below.)

# Cable Code:

As per IS, cable designations comprise of following codes / options, as applicable for this Specification:

(N.A. - Not applicable for Specification)

| - | (with Copper conductor) | (N.A.) |
|---|-------------------------|--------|
|---|-------------------------|--------|

A Aluminium conductor

\_\_\_\_\_

2X XLPE insulation

\_\_\_\_\_

| Steel round Wire armour | (N.A.)                  |
|-------------------------|-------------------------|
|                         | Steel round Wire armour |

Wa Non-magnetic round Wire armour

F Steel formed wire (strip) armour

FF Double steel formed wire (strip) armour (N.A.)

Fa Non-magnetic formed wire (strip) armour (N.A.)

- ("un-armoured" or without armour) (N.A.)

-----

# Y PVC outer sheath

| Sr.<br>No. | Description                                       | Conductor<br>Material | Cable Code   |
|------------|---|-----------------------|--------------|
| 1.         | 11 kV, 3c x 150 sq. mm.                           | Al                    | A 2X F Y     |
| 2.         | 11 kV, 3c x 300 sq. mm. (conventional)            | Al                    | A 2X F Y     |
| 3          | 11 kV, 3c x 300 sq. mm. cable in co-extruded Duct | Al                    | A 2X F 2Y 2Y |
| 4          | 11 kV, 3c x 400 sq. mm. (conventional)            | Al                    | A 2X F Y     |
| 5          | 11 kV, 3c x 400 sq. mm. cable in co-extruded Duct | Al                    | A 2X F 2Y 2Y |
| 6.         | 11 kV, 1c x 1000 sq. mm.                          | Al                    | A 2X Wa Y    |



Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm) Description of each item mentioned in the Specification (the text, BOQ, GTP or any site specific requirement) shall be followed, along with IS: 7098 – Part 2.

|       |                  | a) Electrolytic Grade Stranded Aluminium               |  |
|-------|------------------|--|--|
|       |                  | Conductor  |  |
|       |                  |  |  |
|       |                  | b) Grade: H2 as per IS: 8130 / 1984 (For AI)           |  |
|       |                  | , , , ,  |  |
|       |                  | c) Stranded, compacted and circular in shape           |  |
|       |                  | d) Class 2   |  |
|       |                  | e) "Longitudinal Water-Blocking Arrangement" (or       |  |
|       |                  | water-tight construction or water barrier              |  |
| 2.1.1 | Conductor        | protection) shall be provided within the               |  |
|       |                  | Conductor.   |  |
|       |                  | i) As per manufacturer's procedures, 100 %             |  |
|       |                  | water-tight conductor shall be achieved.               |  |
|       |                  | iii) Make & Type of materials to be used (i.e.         |  |
|       |                  | Water-swellable tapes / yarn / powder,                 |  |
|       |                  | etc.) shall also be stated in the List of Sub-         |  |
|       |                  | Vendors for pre-order approval.                        |  |
|       |                  | f) All detailed constructional features shall be shown |  |
|       |                  | in the cross-sectional drawing.                        |  |
|       |                  |  |  |
|       |                  | Extruded semi-conducting material.                     |  |
| 2.1.2 | Conductor Screen | (Also refer Cl. 2.1.3.)                                |  |
|       |                  | (Tapes are not acceptable)                             |  |
|       |                  |  |  |
|       |                  | a) Extruded XLPE (Cross-Linked Poly-Ethylene)          |  |
|       |                  | Insulation, with water-tree retardant (WTR)            |  |
|       |                  | property   |  |
| 2.1.3 | Insulation       | b) The required compound used shall be from            |  |
|       |                  | BSES-approved sub-vendors and not from any             |  |
|       |                  | other (refer Annexure – C).                            |  |
|       |                  | c) Uniform thickness of insulation shall be within     |  |



| the permissible values as per IEC Standards; eccentricity check shall be carried out to ensure this.  d) Insulation Color: natural  a) Freely-strippable semi-conducting screen, which should not require application of heat for its removal. (Refer Cl. 2.1.3.) b) Text "Do not Heat - Freely Strippable" to be printed on insulation screen (at every 600 mm interval). c) Round shape over the outer semi-con shall be within the permissible limits as per IEC standards; Ovality (2% max) check shall be carried out to ensure this. d) Compound used shall be suitable for the operating temperature of the Cable and shall be compatible with the insulation used.  2.1.4A-1 11 kV Dry Cure and Dry Cool process only.  2.1.4A-2 Not in use  It is mandatory that Conductor Screen, insulation and insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be provided, under the copper tape, on each core.   | Technica     | al Specification for 11 kV Ca | bles (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm)        |
|--|--------------|-------------------------------|--|
| this. d) Insulation Color: natural  a) Freely-strippable semi-conducting screen, which should not require application of heat for its removal. (Refer Cl. 2.1.3.) b) Text "Do not Heat - Freely Strippable" to be printed on insulation screen (at every 600 mm interval). c) Round shape over the outer semi-con shall be within the permissible limits as per IEC standards; Ovality (2% max) check shall be carried out to ensure this. d) Compound used shall be suitable for the operating temperature of the Cable and shall be compatible with the insulation used.  2.1.4A-1 11 kV Dry Cure and Dry Cool process only. 2.1.4A-2 Not in use  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be   |              |                               | the permissible values as per IEC Standards;         |
| d) Insulation Color : natural  a) Freely-strippable semi-conducting screen, which should not require application of heat for its removal.  (Refer Cl. 2.1.3.) b) Text "Do not Heat - Freely Strippable" to be printed on insulation screen (at every 600 mm interval). c) Round shape over the outer semi-con shall be within the permissible limits as per IEC standards; Ovality (2% max) check shall be carried out to ensure this. d) Compound used shall be suitable for the operating temperature of the Cable and shall be compatible with the insulation used.  2.1.4A   |              |                               | eccentricity check shall be carried out to ensure    |
| a) Freely-strippable semi-conducting screen, which should not require application of heat for its removal.  (Refer Cl. 2.1.3.) b) Text "Do not Heat - Freely Strippable" to be printed on insulation screen (at every 600 mm interval). c) Round shape over the outer semi-con shall be within the permissible limits as per IEC standards; Ovality (2% max) check shall be carried out to ensure this. d) Compound used shall be suitable for the operating temperature of the Cable and shall be compatible with the insulation used.  2.1.4A-1 11 kV Dry Cure and Dry Cool process only.  2.1.4A-2 Not in use  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be   |              |                               | this.  |
| should not require application of heat for its removal.  (Refer Cl. 2.1.3.) b) Text "Do not Heat - Freely Strippable" to be printed on insulation screen (at every 600 mm interval). c) Round shape over the outer semi-con shall be within the permissible limits as per IEC standards; Ovality (2% max) check shall be carried out to ensure this. d) Compound used shall be suitable for the operating temperature of the Cable and shall be compatible with the insulation used.  2.1.4A XLPE Process  2.1.4A-1 11 kV Dry Cure and Dry Cool process only.  2.1.4A-2 Not in use  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be   |              |                               | d) Insulation Color:natural                          |
| should not require application of heat for its removal.  (Refer Cl. 2.1.3.) b) Text "Do not Heat - Freely Strippable" to be printed on insulation screen (at every 600 mm interval). c) Round shape over the outer semi-con shall be within the permissible limits as per IEC standards; Ovality (2% max) check shall be carried out to ensure this. d) Compound used shall be suitable for the operating temperature of the Cable and shall be compatible with the insulation used.  2.1.4A XLPE Process  2.1.4A-1 11 kV Dry Cure and Dry Cool process only.  2.1.4A-2 Not in use  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be   |              |                               |  |
| removal. (Refer Cl. 2.1.3.) b) Text "Do not Heat - Freely Strippable" to be printed on insulation screen (at every 600 mm interval). c) Round shape over the outer semi-con shall be within the permissible limits as per IEC standards; Ovality (2% max) check shall be carried out to ensure this. d) Compound used shall be suitable for the operating temperature of the Cable and shall be compatible with the insulation used.  2.1.4A-1 11 kV Dry Cure and Dry Cool process only.  2.1.4A-2 Not in use  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be  |              |                               | a) Freely-strippable semi-conducting screen, which   |
| 2.1.4 Insulation Screen  3.1.4 Insulation Screen  4.1.4 Insulation Screen  4.1.4 Insulation Screen  5.1.4 Insulation  6.1.4 Insulation  8.1 Insulation Screen  8.1 Insulation Screen  9.1 Insulation Screen  9.1 Insulation Screen  9.1 Insulation Screen  9.1 Insulation  9.1 Insulation Screen  9.1 Insulation  9.1 Insulation Screen  9.1 Insulation  9.1 Insulation  9.1 Insulation  9.1 Insulation  9.1 Insulation  9.1 Insulation  9.2 Insulation  9.3 Insulation  9.4 Insulation  9.4 Insulation  9.4 Insulation  9.5 Insulation  9. |              |                               | should not require application of heat for its       |
| b) Text "Do not Heat - Freely Strippable" to be printed on insulation screen (at every 600 mm interval).  c) Round shape over the outer semi-con shall be within the permissible limits as per IEC standards; Ovality (2% max) check shall be carried out to ensure this.  d) Compound used shall be suitable for the operating temperature of the Cable and shall be compatible with the insulation used.  2.1.4A-1 11 kV Dry Cure and Dry Cool process only.  2.1.4A-2 Not in use  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be  |              |                               | removal.   |
| printed on insulation screen (at every 600 mm interval).  c) Round shape over the outer semi-con shall be within the permissible limits as per IEC standards; Ovality (2% max) check shall be carried out to ensure this.  d) Compound used shall be suitable for the operating temperature of the Cable and shall be compatible with the insulation used.  2.1.4A-1   |              |                               | (Refer Cl. 2.1.3.)                                   |
| interval).  c) Round shape over the outer semi-con shall be within the permissible limits as per IEC standards; Ovality (2% max) check shall be carried out to ensure this. d) Compound used shall be suitable for the operating temperature of the Cable and shall be compatible with the insulation used.  2.1.4A-1  |              |                               | b) Text "Do not Heat - Freely Strippable" to be      |
| 2.1.4A XLPE Process  2.1.4A-1 In Sulation Screen  2.1.4A-2 Extrusion  Make of Compounds for Insulation and Semiconducting  Water-Swell able Tape  C) Round shape over the outer semi-con shall be within the permissible limits as per IEC standards; Ovality (2% max) check shall be carried out to ensure this.  (d) Compound used shall be suitable for the operating temperature of the Cable and shall be compatible with the insulation used.  Dry Cure and Dry Cool process only.  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be  |              |                               | printed on insulation screen (at every 600 mm        |
| c) Round shape over the outer semi-con shall be within the permissible limits as per IEC standards; Ovality (2% max) check shall be carried out to ensure this.  d) Compound used shall be suitable for the operating temperature of the Cable and shall be compatible with the insulation used.  2.1.4A-1 11 kV Dry Cure and Dry Cool process only.  2.1.4A-2 Not in use  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be  | 244          | Inculation Coreen             | interval).   |
| standards; Ovality (2% max) check shall be carried out to ensure this.  d) Compound used shall be suitable for the operating temperature of the Cable and shall be compatible with the insulation used.  2.1.4A-1 11 kV Dry Cure and Dry Cool process only.  2.1.4A-2 Not in use  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be   | 2.1.4        | insulation Screen             | c) Round shape over the outer semi-con shall be      |
| carried out to ensure this.  d) Compound used shall be suitable for the operating temperature of the Cable and shall be compatible with the insulation used.  2.1.4A-1 11 kV Dry Cure and Dry Cool process only.  2.1.4A-2 Not in use  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be  |              |                               | within the permissible limits as per IEC             |
| d) Compound used shall be suitable for the operating temperature of the Cable and shall be compatible with the insulation used.  2.1.4A-1  |              |                               | standards; Ovality (2% max) check shall be           |
| operating temperature of the Cable and shall be compatible with the insulation used.  2.1.4A XLPE Process  2.1.4A-1 11 kV Dry Cure and Dry Cool process only.  2.1.4A-2 Not in use  Extrusion  Extrusion  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  2.1.5 Water-Swell able Tape  a) Semi-Conducting Water-Sellable Tape shall be  |              |                               | carried out to ensure this.                          |
| 2.1.4A XLPE Process  2.1.4A-1 11 kV Dry Cure and Dry Cool process only.  2.1.4A-2 Not in use  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  2.1.5 Water-Swell able Tape  a Semi-Conducting Water-Sellable Tape shall be   |              |                               | d) Compound used shall be suitable for the           |
| 2.1.4A XLPE Process  2.1.4A-1 11 kV Dry Cure and Dry Cool process only.  2.1.4A-2 Not in use  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  2.1.5 Water-Swell able Tape  a) Semi-Conducting Water-Sellable Tape shall be  |              |                               | operating temperature of the Cable and shall be      |
| 2.1.4A-1 11 kV Dry Cure and Dry Cool process only.  2.1.4A-2 Not in use  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  2.1.5 Water-Swell able Tape  It is mandatory that Conductor Screen, Insulation and Insulation and Insulation and Insulation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be   |              |                               | compatible with the insulation used.                 |
| 2.1.4A-1 11 kV Dry Cure and Dry Cool process only.  2.1.4A-2 Not in use  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  2.1.5 Water-Swell able Tape  It is mandatory that Conductor Screen, Insulation and Insulation and Insulation and Insulation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be   |              |                               |  |
| 2.1.4A-2 Not in use  Extrusion  Extrusion  Extrusion  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  2.1.5  Water-Swell able Tape  It is mandatory that Conductor Screen, Insulation and Insulation and Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage   | 2.1.4A       | XLPE Process                  |  |
| Extrusion  And Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  2.1.5  Water-Swell able Tape  It is mandatory that Conductor Screen, Insulation and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be  | 2.1.4A-1     | 11 kV                         | Dry Cure and Dry Cool process only.                  |
| 2.1.4A-3  Extrusion  and Insulation Screen shall be extruded simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be  | 2.1.4A-2     | Not in use                    |  |
| 2.1.4A-3  Extrusion  simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  2.1.5  Water-Swell able Tape  simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be  |              |                               | It is mandatory that Conductor Screen, Insulation    |
| 2.1.4A-3  Simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  2.1.5  Water-Swell able Tape  simultaneously, in a Single One-Time Process (i.e. as a triple-head extrusion) to ensure homogeneity of layers over the conductor, and absence of voids.  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage   |              | Extrusion                     | and Insulation Screen shall be extruded              |
| Layers over the conductor, and absence of voids.   Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage   a) Semi-Conducting Water-Sellable Tape   a) Semi-Conducting Water-Sellable Tape   a) Semi-Conducting Water-Sellable Tape   b)   | 2.1.4A-3     |                               | simultaneously, in a Single One-Time Process (i.e.   |
| 2.1.4A-4  Make of Compounds for Insulation and Semiconducting  Any deviation from Approved Makes mentioned in Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be  |              |                               | as a triple-head extrusion) to ensure homogeneity of |
| 2.1.4A-4 Make of Compounds for Insulation and Semiconducting  Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be  |              |                               | layers over the conductor, and absence of voids.     |
| 2.1.4A-4 Insulation and Semiconducting  Annexure-C shall not be acceptable, unless the deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be  |              | Insulation and Semi-          | Any deviation from Approved Makes mentioned in       |
| deviation has been specifically approved by BSES during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be   | 2.1.4A-4     |                               | Annexure-C shall not be acceptable, unless the       |
| during tendering stage  a) Semi-Conducting Water-Sellable Tape shall be  2.1.5 Water-Swell able Tape   |              |                               | deviation has been specifically approved by BSES     |
| 2.1.5   Water-Swell able Tape  |              | conducting                    | during tendering stage                               |
| 2.1.5   Water-Swell able Tape  | <del> </del> |                               |  |
| provided, under the copper tape, on each core.   |              |                               |  |
|  | 215          | Water Swell able Tens         | a) Semi-Conducting Water-Sellable Tape shall be      |



| Technica | Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm) |  |  |
|----------|---|--|--|
|          |   | b) Nominal thickness : 0.3 mm  |  |
|          |   | c) Weight: 118 gm / sq. m approx.  |  |
|          |   | d) Swell height: ≥ 12 mm in 1 min.   |  |
|          |   | e) Compatible to strippable / non-strippable semi-   |  |
|          |   | con, over which it is applied.   |  |
|          |   |  |  |
| 2.1.6    | Core Identification   | <ul> <li>a) For 3-core cables, cores shall be identified by coloured strips (Red, Yellow, Blue), applied helically / longitudinally below the copper tape.</li> <li>The coloured strips shall carry the name of cable manufacturer permanently printed at 1 meter intervals; this is to provide additional identification of manufacturer of the cable.</li> </ul> |  |
| 2.1.6A   | Copper Tape   | Copper Tape shall be applied helically over the layer formed after application of insulation screen, waterswell able tape and identification strip. Zero negative tolerance in thickness of copper tape  |  |
|          |   |  |  |
| 2.1.7    | Filler  | <ul> <li>a) All interstices, including center interstices shall be filled by PP filler.</li> <li>b) PP Filler shall be non-hygroscopic, not having any effect on other compounds used, stable at cable temperatures, etc.</li> <li>c) PVC filler is not acceptable.</li> <li>d) Filler is not applicable for single-core cables.</li> </ul>                        |  |
|          |   |  |  |
| 2.1.8    | Binder Tape   | As per manufacturer's standard   |  |
|          |   |  |  |
| 2.1.9    | Inner Sheath  | Extruded Inner Sheath of Black PVC type ST-2 (IS 5831)   |  |
|          |   |  |  |
| 2.1.10   | Armour  | <ul><li>a) For 3-core Cables :</li><li>Galvanised Steel flat strip armour</li><li>b) For 1-core Cables :</li></ul>   |  |



| I COITING | al Specification for 11 kV Ca         | bles (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm)   |
|-----------|---------------------------------------|---|
|           |                                       | Non-magnetic round wire armour  |
|           |                                       | (hard-drawn aluminium wire)   |
|           |                                       | c) Minimum area of coverage of armouring shall be   |
|           |                                       | 90 % (min.). At any time, the gap between any   |
|           |                                       | two adjacent armour strips / wires shall not be   |
|           |                                       | more than the width of strip / diameter of wire.  |
|           |                                       | d) Zero negative tolerance is for :   |
|           |                                       | Thickness of armour strip   |
|           |                                       | Diameter of armour wire   |
|           |                                       |   |
| 2.1.11    | Binder Tape                           | Rubberised cotton tape  |
|           |                                       |   |
| 2.1.12    | Outer Sheath                          |   |
|           |                                       | a) Extruded outer sheath of PVC (ST-2 as per IS   |
|           |                                       | 5831) with termite-repellant and anti-rodent  |
| 2.1.12.1  | For Conventional cable                | properties. Color - Blue  |
| 2.1.12.1  | Tor Conventional Cable                | (Outer Sheath shall be FRLS-type, if chosen by  |
|           |                                       | purchaser.)   |
|           | sq mm CCD cable (Cable in Co-extruded | a) Inner Layer- Extruded PE compound Type   |
|           |                                       | HDPE ST7 (Black)- Thickness 3.00 mm   |
| 2.1.12.2  |                                       | b) Outer Layer- Extruded PE compound Type   |
|           |                                       |   |
|           |                                       | HDPE ST7 ; Thickness 2 mm, color Orange (IS   |
|           | duct)                                 | HDPE ST7 ; Thickness 2 mm, color Orange (IS 557) or other color as per Tender requirement   |
|           |                                       | _ `   |
|           |                                       | 557) or other color as per Tender requirement   |
|           |                                       | <ul><li>557) or other color as per Tender requirement</li><li>b) Shape of the cable over the outer sheath shall</li></ul>   |
|           |                                       | <ul><li>557) or other color as per Tender requirement</li><li>b) Shape of the cable over the outer sheath shall be circular, when manufactured / completed.</li></ul>   |
|           |                                       | <ul> <li>557) or other color as per Tender requirement</li> <li>b) Shape of the cable over the outer sheath shall be circular, when manufactured / completed.</li> <li>Regular Ovality check shall be carried out at</li> </ul>   |
|           |                                       | <ul> <li>557) or other color as per Tender requirement</li> <li>b) Shape of the cable over the outer sheath shall be circular, when manufactured / completed.</li> <li>Regular Ovality check shall be carried out at factory, to detect any abnormality.</li> </ul>   |
|           |                                       | b) Shape of the cable over the outer sheath shall be circular, when manufactured / completed.  Regular Ovality check shall be carried out at factory, to detect any abnormality.  Manufacturing quality shall be such that cable  |
|           |                                       | b) Shape of the cable over the outer sheath shall be circular, when manufactured / completed.  Regular Ovality check shall be carried out at factory, to detect any abnormality.  Manufacturing quality shall be such that cable will retain its circular shape, even after it is laid  |
|           |                                       | b) Shape of the cable over the outer sheath shall be circular, when manufactured / completed.  Regular Ovality check shall be carried out at factory, to detect any abnormality.  Manufacturing quality shall be such that cable will retain its circular shape, even after it is laid at site.   |
|           |                                       | <ul> <li>557) or other color as per Tender requirement</li> <li>b) Shape of the cable over the outer sheath shall be circular, when manufactured / completed. Regular Ovality check shall be carried out at factory, to detect any abnormality.  Manufacturing quality shall be such that cable will retain its circular shape, even after it is laid at site.</li> <li>c) The Outer Sheath shall be embossed as well as</li> </ul>   |
|           |                                       | <ul> <li>557) or other color as per Tender requirement</li> <li>b) Shape of the cable over the outer sheath shall be circular, when manufactured / completed. Regular Ovality check shall be carried out at factory, to detect any abnormality. Manufacturing quality shall be such that cable will retain its circular shape, even after it is laid at site.</li> <li>c) The Outer Sheath shall be embossed as well as laser printed with following minimum text at a</li> </ul> |



| Technica | Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm) |  |  |
|----------|---|--|--|
|          |   | (e.g. A2XFY)   |  |
|          |   | Manufacturer's Name and Trade-mark                   |  |
|          |   | 4. Number of cores and nominal cross-                |  |
|          |   | sectional area of conductor                          |  |
|          |   |  |  |
|          |   | 5. Name of buyer / purchaser,                        |  |
|          |   | 6. Month & Year of manufacturing                     |  |
|          |   | 7. IS reference, i.e. IS: 7098                       |  |
|          |   | 8. Batch No. / Lot No.                               |  |
|          |   | (For traceability purpose, in case of any, in        |  |
|          |   | case of any manufacturing defect or                  |  |
|          |   | otherwise arising in the cable in future.)           |  |
|          |   | 9. Purchase Order Number & date                      |  |
|          |   | 10. Word ' FRLSH ', in case the cable is of          |  |
|          |   | FRLSH type.  |  |
|          |   | Note:  |  |
|          |   | a) Drum No. & Progressive (sequential) length        |  |
|          |   | marking shall be provided by Laser Printing at       |  |
|          |   | every meter with proper contrast in coloring         |  |
|          |   | b) Progressive length marking for every drum         |  |
|          |   | shall be starting from zero for every drum.          |  |
|          |   |  |  |
|          |   |  |  |
|          | Sealing-end Cap at  | Cable both ends (inner and outer end) shall be       |  |
|          | both ends   | sealed as per drawing MISC/E/4-1131/1698. One        |  |
| 2.1.13   | (for Cables)  | PVC cap with Polyurethane compound shall be          |  |
|          |   | provided as primary sealing and heat-shrink end-cap  |  |
|          |   | shall form a secondary sealing over the PVC cap.     |  |
|          |   | A cable pulling-eye assembly as per Drg. No.         |  |
|          | Pulling-eye Assembly  | MISC/E/4-1131/1698 shall be provided at the loose    |  |
|          | at one end, Sealing-end   | end (outer end) of the cable on each drum. Sealing   |  |
| 2.1.14   | cap at other end  | material shall be filled in inside the spaces / gaps |  |
|          | (if required as per tender  | between the pulling-eye assembly and cable outer     |  |
|          | requirement)  | sheath. Further, a heat-shrinkable sleeve shall be   |  |
|          |   | provided over the pulling-eye assembly and outer     |  |
|          | i   | 1  |  |



| Technic | Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm) |   |  |
|---------|---|---|--|
|         |   | sheath of cable.                                      |  |
|         |   | If pulling eye is required as per tender requirement, |  |
|         |   | sealing end cap shall be required for only one end of |  |
|         |   | cable.  |  |
| 3.0.0   | (This number not used.)   |   |  |
|         |   |   |  |
| 4.0.0   | Testing & Inspection  | Tests shall be carried out in accordance with IS 7098 |  |
| 4.0.0   | resting a inspection  | (Part-2).   |  |
|         |   | 1) To Qualify in Tender:                              |  |
|         |   | Cables must be of type tested quality. Type Test      |  |
|         |   | Reports shall be submitted for the type, size and     |  |
|         |   | rating of cable offered in the bid.                   |  |
|         |   | For participation in the tender Type Test report      |  |
|         |   | shall be submitted from CPRI/ERDA only and            |  |
|         |   | shall not be more than 5 years old from the date of   |  |
|         |   | tender. If the report is more than 5 years and but    |  |
|         | a) Type Tests (IS 7098,   | less than 10 years old than bidder to submit          |  |
|         | IEC)  | undertaking that there is no design changes from      |  |
|         |   | the Type test conducted.                              |  |
|         |   | 2) Type Test Required After Award of PO:              |  |
|         |   | Type test on one cable drum of each type/rating       |  |
|         |   | from any lot shall be conducted at CPRI/ERDA on       |  |
|         |   | sample basis as per relevant IS/IEC. Sample shall     |  |
|         |   | be sealed by BSES during inspection of cable.         |  |
|         |   | This type test is applicable subject to BSES          |  |
|         |   | requirement and cost shall be borne by BSES.          |  |
|         | h) DCCC OAD   | In general, all tests mentioned in the BSES QAP       |  |
|         | b) BSES QAP   | (Characteristics – Typical) mentioned in Annexure-F   |  |
|         | (Typical)   | shall be included in the Routine Tests, Type Tests    |  |
|         |   | and Acceptance Tests stated above.                    |  |
|         |   | Measurement of Electrical Resistance                  |  |
|         |   | 2. HV Test with power frequency AC voltage            |  |
|         | c) Routine Tests  | 3. Partial Discharge test                             |  |
|         |   | 4. "Strippability Test" at both the ends of cable for |  |
|         |   | each drum, to check the freely-strippable             |  |
|         |   |   |  |

| Fechnical Specification for 11 kV Cal | bles (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm)         |
|---------------------------------------|---|
|                                       | property of the Insulation Screen (outer semi-        |
|                                       | con).   |
|                                       | 5. Impulse voltage test of one drum                   |
|                                       | 6. Armour coverage measurement                        |
|                                       | 7. Physical test-Dimensions of each and every layer   |
|                                       | and components.                                       |
|                                       | Test results from the above tests must appear in the  |
|                                       | documents forwarded by the vendor for Inspection      |
|                                       | call / waiver.  |
|                                       | The Buyer reserves the right to witness all tests     |
|                                       | specified on completed cables.                        |
|                                       | 2. The Buyer reserves the right to inspect cables at  |
|                                       | Sellers works at any time prior to dispatch, to       |
|                                       | verify compliance with the specifications.            |
|                                       | 3. In-process (stage inspection) and final            |
|                                       | inspection call intimation shall be given at 10       |
| d) Inspection                         | days advance to the purchaser along with              |
|                                       | complete manufacturing scheduled.                     |
|                                       | 4. Minimum lot size of Cables to be offered for       |
|                                       | inspection shall be mutually agreed between           |
|                                       | Purchaser and Vendor, before placing the order.       |
|                                       | Vendor shall raise inspection call only after a       |
|                                       | minimum lot size is ready and with due factory        |
|                                       | routine tests already carried out.                    |
|                                       | Acceptance Tests shall be conducted as per Cl. 18.2   |
|                                       | of IS 7098 (Part-2) and the approved Quality          |
|                                       | Assurance Plan (QAP) for each lot of cables.          |
|                                       | Following tests shall also be carried out during the  |
|                                       | Acceptance Tests :                                    |
| e) Acceptance Tests                   | a) "Wafer Boil Test" for checking integrity of semi-  |
|                                       | conducting layers-in each lot.                        |
|                                       | b) "Void-and-contamination Test" for the Insulation-  |
|                                       | in each lot   |
|                                       | c) "Strippability Test" at both the ends of cable for |
|                                       | each drum, to check freely-strippable property of     |
| 1                                     | 1 · · · · · · · · · · · · · · · · · · ·               |



| Technica | Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqm |   |  |
|----------|---|---|--|
|          |   | the Insulation Screen (outer semi-con) - in each        |  |
|          |   | lot.  |  |
|          |   | d) "Water Penetration Test (WPT)", as per               |  |
|          |   | applicable IEC standards, to check adequacy of          |  |
|          |   | water-blocking arrangement provided inside the          |  |
|          |   | conductor -in each lot.                                 |  |
|          |   | e) Impulse voltage test – in each lot sample basis.     |  |
|          |   | f) Heating Cycle along with potential once per PO       |  |
|          |   | on sample basis.  |  |
|          |   | Three sets of complete Test Certificates (Routine       |  |
|          |   | tests and Acceptance tests) shall be submitted along    |  |
|          |   | with the delivery of cables.                            |  |
|          |   | Soft copy of the TCs shall be separately e-mailed to    |  |
|          |   | the Purchaser.  |  |
|          | f) Took Contification (TC)  | Note:   |  |
|          | f) Test Certificates (TC)   | Make/grades of critical materials (such as, for         |  |
|          |   | conductor screen, insulation, insulation screen, etc.), |  |
|          |   | actually used during manufacturing of cables for        |  |
|          |   | order-on-hand, shall be clearly stated in the TCs       |  |
|          |   | forwarded by the Manufacturer, enabling references      |  |
|          |   | in future.  |  |
|          |   |   |  |
|          |   | a) Refer Annexure-A regarding Document                  |  |
|          | Drawing, Data and<br>Manuals  | Submission.   |  |
|          |   | b) Cross-Sectional Drawing shall show every             |  |
|          |   | feature of construction, including the thickness /      |  |
|          |   | diameter over every layer. This drawing shall           |  |
|          |   | also state the text to be embossed over the             |  |
| 5.0.0    |   | outer sheath - i.e. type/size, etc. of the cable,       |  |
|          |   | drum no./lot no., sequential marking over every         |  |
|          |   | meter, printing text on outer semi-con ("Do Not         |  |
|          |   | Heat-Freely Strippable"), font sizes to be used,        |  |
|          |   | additional text, if any, etc. Also, drum details,       |  |
|          |   | markings to be made on both sides of the drum,          |  |
|          |   | and so on.  |  |
| I        |   |   |  |



Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm)

|       |   | bles (10X1000,00X400, 00X000 and 00X100 sqiiiii)  |
|-------|---|---|
| 5.0.1 | Documents to be submitted along with bid  | The vendor shall submit:  a) Cross-sectional drawing b) GTP (all data to appear) c) Type Test certificates d) Fault Level Calculation for armour and copper tape screen e) Complete Cable Catalogue and Manual f) Armour Coverage Calculation g) Raw materials make list          |
| 5.0.2 | Documents after award of contract   | Within 15 days, the seller has to submit four sets of above-mentioned drawings, along with one soft copy for buyer's approval.  |
| 5.0.3 | Final As-Built Drawings   | One soft copy of all documents, including type & routine test certificates.   |
| 6.0.0 | Drum length & tolerance   | Cable length per drum   |
| 6.0.1 | <ul> <li>a) 11 kV, 3Cx150 sqmm</li> <li>b) 11kV, 3Cx300 sqmm</li> <li>c) 11 kV, 1Cx1000 sqmm</li> <li>d) 11kV, 3Cx400 sqmm</li> </ul> | 300 mtr +/- 5% or 500 mtr +/- 5% (100% of the ordered quantity) as per tender requirement   |
| 6.0.2 | Overall tolerance   | - 2 % for the total cable length for the entire order.  |
| 6.0.3 | Short length of cables  | Manufacturer shall take prior approval from Purchaser for any supply of short length cables.  For 11 kV cables, minimum acceptable short length cables can be 250 meter.  In any case, manufacturer shall not put two cable pieces of different short lengths in same cable drum. |

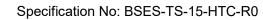


| Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm) |                        |  |  |
|---|------------------------|--|--|
|   |                        | Only one short length drum shall be accepted and in    |  |
|   |                        | last lot only.   |  |
|   |                        |  |  |
|   | Packing, Shipping,     |  |  |
| 7.0.0   | Handling               |  |  |
|   | & Storage              |  |  |
|   |                        | a) Both the ends of the cables shall be properly       |  |
|   |                        | sealed to prevent any deterioration of the cable,      |  |
|   |                        | due to ingress of water, etc.                          |  |
|   |                        | b) Cable inner end (starting end) shall project,       |  |
|   |                        | outside the completely wound cable, by                 |  |
|   |                        | sufficient length enabling verify cable details,       |  |
|   |                        | including the initial length marking.                  |  |
|   |                        | c) Similarly, outer end of the cable shall be saddled  |  |
|   |                        | / secured to the drum properly to prevent any          |  |
|   |                        | external damage to the end at any time.                |  |
|   | a) Packing             | d) Before putting on wooden planks, protective         |  |
|   |                        | covers (thick plastic sheets, etc.) shall be           |  |
|   |                        | secured over the wound cable, to avoid any             |  |
|   |                        | abrasion by wooden planks, over the outer              |  |
|   |                        | sheath of the cable.                                   |  |
|   |                        | e) After providing the protective covers, the cable    |  |
|   |                        | drums shall be finally closed by wooden planks         |  |
|   |                        | (with saddles), without leaving any gaps               |  |
|   |                        | between the planks; i.e. 100 % covering shall be       |  |
|   |                        | ensured.   |  |
|   |                        | Direct marking (i.e. text painting through stencils,   |  |
|   |                        | etc.) shall be done on the drums, instead of attaching |  |
|   |                        | labels, which may be misplaced/lost over a period of   |  |
|   | b) Drum Identification | time.  |  |
|   |                        | a) Drum identification number                          |  |
|   | Markings:              | b) Cable voltage grade                                 |  |
|   |                        | ,  |  |
|   |                        | ,                |  |
|   |                        | d) Number of cores and cross sectional area            |  |
|   |                        | e) Cable quantity, i.e. cable length (meter)           |  |





| g) SAP Item code h) Total weight of cable and drum (kg) i) Manufacturer's Name j) Buyer's name k) Month & Year of Manufacturing l) Direction of rotation of drum m) Cable length final end-markings (i.e., reading at the inner end and reading at the outer end, just before packing, shall be marked on the drum.)  The seller shall give complete shipping information concerning the weight, size of each package  The seller shall be responsible for any transit damage due to improper packing.  Wooden or Steel drums as per tender requirement (all the drums shall be non returnable except otherwise mentioned in the tender), as per relevant IS / IEC.  The drums shall be with M.S. spindle plate (with nut- bolts) of adequate size to suit the spindle rods, normally required for handling the drums, according to expected weight of the cable drums.  Quality Assurance Plan (QAP)  Manufacturer shall submit QAP in line with BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory As per BSES approved QAP and special BSES requirement if any to cross check the product quality.  | Technica | al Specification for 11 kV Cal | ables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm)         |  |  |
|---|----------|--------------------------------|--|--|--|
| h) Total weight of cable and drum (kg) i) Manufacturer's Name j) Buyer's name k) Month & Year of Manufacturing l) Direction of rotation of drum m) Cable length final end-markings (i.e., reading at the inner end and reading at the outer end, just before packing, shall be marked on the drum.)  The seller shall give complete shipping information concerning the weight, size of each package The seller shall be responsible for any transit damage due to improper packing.  Wooden or Steel drums as per tender requirement (all the drums shall be non returnable except otherwise mentioned in the tender), as per relevant IS / IEC.  The drums shall be with M.S. spindle plate (with nutbolts) of adequate size to suit the spindle rods, normally required for handling the drums, according to expected weight of the cable drums.  8.0.0  Quality Assurance Plan (QAP)  Manufacturer shall submit QAP in line with BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection. |          |                                | f) Purchase order number & date                        |  |  |
| i) Manufacturer's Name j) Buyer's name k) Month & Year of Manufacturing l) Direction of rotation of drum m) Cable length final end-markings (i.e., reading at the inner end and reading at the outer end, just before packing, shall be marked on the drum.)  The seller shall give complete shipping information concerning the weight, size of each package The seller shall be responsible for any transit damage due to improper packing.  Wooden or Steel drums as per tender requirement (all the drums shall be non returnable except otherwise mentioned in the tender), as per relevant IS / IEC.  The drums shall be with M.S. spindle plate (with nutbolts) of adequate size to suit the spindle rods, normally required for handling the drums, according to expected weight of the cable drums.  8.0.0  Quality Assurance Plan (QAP)  Manufacturer shall submit QAP in line with BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.  |          |                                | g) SAP item code                                       |  |  |
| j) Buyer's name k) Month & Year of Manufacturing l) Direction of rotation of drum m) Cable length final end-markings (i.e., reading at the inner end and reading at the outer end, just before packing, shall be marked on the drum.)  The seller shall give complete shipping information concerning the weight, size of each package  The seller shall be responsible for any transit damage due to improper packing.  Wooden or Steel drums as per tender requirement (all the drums shall be non returnable except otherwise mentioned in the tender), as per relevant IS / IEC.  The drums shall be with M.S. spindle plate (with nut- bolts) of adequate size to suit the spindle rods, normally required for handling the drums, according to expected weight of the cable drums.  Quality Assurance Plan (QAP)  Manufacturer shall submit QAP in line with BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory  As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.  |          |                                | h) Total weight of cable and drum (kg)                 |  |  |
| k) Month & Year of Manufacturing l) Direction of rotation of drum m) Cable length final end-markings (i.e., reading at the inner end and reading at the outer end, just before packing, shall be marked on the drum.)  The seller shall give complete shipping information concerning the weight, size of each package  The seller shall be responsible for any transit damage due to improper packing.  Wooden or Steel drums as per tender requirement (all the drums shall be non returnable except otherwise mentioned in the tender), as per relevant IS / IEC.  The drums shall be with M.S. spindle plate (with nut- bolts) of adequate size to suit the spindle rods, normally required for handling the drums, according to expected weight of the cable drums.  8.0.0  Quality Assurance Plan (QAP)  Manufacturer shall submit QAP in line with BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory  As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.   |          |                                | i) Manufacturer's Name                                 |  |  |
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| m) Cable length final end-markings  |          |                                | k) Month & Year of Manufacturing                       |  |  |
| (i.e., reading at the inner end and reading at the outer end, just before packing, shall be marked on the drum.)  c) Shipping information  c) Shipping information  d) Transit damage  e) Type of Drum  e) Type of Drum  f) Cable Drum handling  f) Cable Drum handling  Quality Assurance Plan (QAP)  Anual Vendor's QAP  Manufacturer shall submit QAP in line with before starting of manufacturing which is mandatory As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.  |          |                                | I) Direction of rotation of drum                       |  |  |
| the outer end, just before packing, shall be marked on the drum.)  c) Shipping information  c) Shipping information  d) Transit damage  e) Type of Drum  e) Type of Drum  f) Cable Drum handling  f) Cable Drum handling  Quality Assurance Plan (QAP)  Root of QAP  Manufacturer shall submit QAP in line with before starting of manufacturing which is mandatory As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.  |          |                                | m) Cable length final end-markings                     |  |  |
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| damage due to improper packing.  Wooden or Steel drums as per tender requirement (all the drums shall be non returnable except otherwise mentioned in the tender), as per relevant IS / IEC.  The drums shall be with M.S. spindle plate (with nutbolts) of adequate size to suit the spindle rods, normally required for handling the drums, according to expected weight of the cable drums.  Quality Assurance Plan (QAP)  Manufacturer shall submit QAP in line with BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory  As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.  |          | o, omponing information        | concerning the weight, size of each package            |  |  |
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| e) Type of Drum  (all the drums shall be non returnable except otherwise mentioned in the tender), as per relevant IS / IEC.  The drums shall be with M.S. spindle plate (with nutbolts) of adequate size to suit the spindle rods, normally required for handling the drums, according to expected weight of the cable drums.   Quality Assurance Plan (QAP)  Manufacturer shall submit QAP in line with BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory  As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.   |          | d) Transit damage              | damage due to improper packing.                        |  |  |
| e) Type of Drum  otherwise mentioned in the tender), as per relevant IS / IEC.  The drums shall be with M.S. spindle plate (with nutbolts) of adequate size to suit the spindle rods, normally required for handling the drums, according to expected weight of the cable drums.  8.0.0  Quality Assurance Plan (QAP)  Manufacturer shall submit QAP in line with BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory  As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.   |          |                                | Wooden or Steel drums as per tender requirement        |  |  |
| otherwise mentioned in the tender), as per relevant IS / IEC.  The drums shall be with M.S. spindle plate (with nutbolts) of adequate size to suit the spindle rods, normally required for handling the drums, according to expected weight of the cable drums.  8.0.0  Quality Assurance Plan (QAP)  Manufacturer shall submit QAP in line with BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory  As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.  |          | e) Type of Drum                | (all the drums shall be non returnable except          |  |  |
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| bolts) of adequate size to suit the spindle rods, normally required for handling the drums, according to expected weight of the cable drums.  8.0.0  Quality Assurance Plan (QAP)  Manufacturer shall submit QAP in line with BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory  As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.   |          |                                | IS / IEC.  |  |  |
| f) Cable Drum handling normally required for handling the drums, according to expected weight of the cable drums.  8.0.0  Quality Assurance Plan (QAP)  Manufacturer shall submit QAP in line with BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory  As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.  |          |                                | The drums shall be with M.S. spindle plate (with nut-  |  |  |
| normally required for handling the drums, according to expected weight of the cable drums.  8.0.0  Quality Assurance Plan (QAP)  Manufacturer shall submit QAP in line with BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory  As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.   |          | f) Cable Drum handling         | bolts) of adequate size to suit the spindle rods,      |  |  |
| 8.0.0  Quality Assurance Plan (QAP)  Manufacturer shall submit QAP in line with BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory  As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.   |          | T) Cable Druit Hariding        | normally required for handling the drums, according    |  |  |
| 8.0.0  (QAP)  Manufacturer shall submit QAP in line with BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory  As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.  |          |                                | to expected weight of the cable drums.                 |  |  |
| 8.0.0  (QAP)  Manufacturer shall submit QAP in line with BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory  As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.  |          |                                |  |  |  |
| Manufacturer shall submit QAP in line with  BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory  As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.   | 800      | Quality Assurance Plan         |  |  |  |
| 8.0.1 Vendor's QAP  BSESQAP (Annexure-F) for purchaser's approval before starting of manufacturing which is mandatory  As per BSES approved QAP and special BSES requirement if any to cross check the product quality. Seller must have to meet the special requirement of BSES during inspection.   | 0.0.0    | (QAP)                          |  |  |  |
| before starting of manufacturing which is mandatory  As per BSES approved QAP and special BSES requirement if any to cross check the product quality.  Seller must have to meet the special requirement of BSES during inspection.  |          |                                | Manufacturer shall submit QAP in line with             |  |  |
| As per BSES approved QAP and special BSES requirement if any to cross check the product quality.  Seller must have to meet the special requirement of BSES during inspection.   | 8.0.1    | Vendor's QAP                   | BSESQAP (Annexure-F) for purchaser's approval          |  |  |
| 8.0.2 Inspection Points requirement if any to cross check the product quality.  Seller must have to meet the special requirement of BSES during inspection.   |          |                                | before starting of manufacturing which is mandatory    |  |  |
| 8.0.2 Inspection Points  Seller must have to meet the special requirement of BSES during inspection.  |          |                                | As per BSES approved QAP and special BSES              |  |  |
| Seller must have to meet the special requirement of BSES during inspection.   | 802      | Increation Points              | requirement if any to cross check the product quality. |  |  |
|   | 0.0.2    | mapeodon Follis                | Seller must have to meet the special requirement of    |  |  |
| 9.0.0 Progress Reporting  |          |                                | BSES during inspection.                                |  |  |
| 9.0.0 Progress Reporting  |          |                                |  |  |  |
|   | 9.0.0    | Progress Reporting             |  |  |  |





| Technica               | al Specification for 11 kV Ca | bles (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm)        |
|------------------------|-------------------------------|--|
|                        |                               | To be submitted for purchaser's approval for outline |
| 9.0.1 Outline Document |                               | of programmes for production, stage-inspection,      |
| 0.0.1                  | Culino Boodinoni              | testing, final inspection, packing, dispatch and     |
|                        |                               | documentation.                                       |
|                        |                               | To be submitted to Purchaser once a month            |
|                        |                               | containing :   |
|                        |                               | i) Progress on material procurement                  |
|                        |                               | ii) Progress on fabrication (as applicable)          |
|                        |                               | iii) Progress on assembly (as applicable)            |
| 9.0.2                  | Detailed Progress Report      | iv) Progress on internal stage-inspection            |
|                        |                               | v) Reason for any delay in total programme           |
|                        |                               | vi) Details of test failures, if any, during         |
|                        |                               | manufacturing stages.                                |
|                        |                               | vii) Progress on final box-up Constraints / Forward  |
|                        |                               | Path   |
|                        |                               |  |
|                        |                               | a) Deviations from this specification shall be       |
|                        |                               | listed separately by bidder clause wise (format      |
|                        |                               | given in Annexure- H) along with optional offer      |
|                        |                               | and has to submit the list along with                |
|                        |                               | bid/quotation. BSES will review the deviations       |
|                        |                               | and if BSES is agreed with the deviation, seller     |
|                        |                               | has to take written confirmation from BSES on        |
|                        |                               | deviation during tender evaluation.                  |
|                        |                               | b) In the absence of any separate list of            |
| 10.0.0                 | Deviation                     | deviations from the bidders with bid as well as      |
|                        |                               | written confirmation from BSES on deviations, it     |
|                        |                               | will be assumed by the Buyer that the Seller         |
|                        |                               | complies with the Specification fully.               |
|                        |                               | c) Any deviations mentioned in any other             |
|                        |                               | submitted bid documents (i.e.in filled GTP,          |
|                        |                               | Catalog, BSES old approval, buyer's/seller's         |
|                        |                               | standards etc.) by seller without separate           |
|                        |                               | deviation sheets will not consider as a deviation    |
|                        |                               | from this tech spec at any stage of contract.        |





Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm)

#### Annexure - A

#### Scope, Documentation and Delivery schedule

Document/Drawing submission shall be as per the matrix given below:

- a. All documents/drawings shall be provided in soft copy only in returnable Pen drives
- b. Language of the documents shall be English only.
- c. Incomplete submission shall be liable for rejection.
- d. Document check sheet compliance shall be the first sheet for each submission stage i.e. Technical bid, Drawing Approval, Pre Dispatch, Pre closure
- e. No submission is acceptable without check list compliance.
- f. Deficient/ improper document/ drawing submission shall be liable for rejection.
- g. Order of documents shall be strictly as per the check list.
- h. Any document not included in the below table but necessary for detailed engineering shall be deemed to be included in bidder's scope

| S.No. | Detail of Document   | For<br>Tender | For<br>Approval/Review | Final Submission |
|-------|--|---------------|------------------------|------------------|
| 1     | Guaranteed Technical<br>Particulars (GTP)                        | Required      | Required               | Required         |
| 2     | Deviation Sheet, if any  | Required      | Required               | Required         |
| 3     | Detailed cross sectional drawing of cable and drum               | Required      | Required               | Required         |
| 4     | Installation Instructions  |               | Required               | Required         |
| 5     | Manual/Catalogue   | Required      | Required               | Required         |
| 6     | Cable de-rating factors  |               | Required               | Required         |
| 7     | Type test reports of offered type and rating of cable            | Required      | Required               | Required         |
| 8     | BIS certificate  | Required      |                        |                  |
| 9     | Make of Raw Materials  | Required      | Required               | Required         |
| 10    | Inspection and test reports, carried out in manufacturer's works |               |                        | Required         |
| 11    | Routine Test Certificates  |               |                        | Required         |
| 12    | Test certificates of all the raw materials                       |               |                        | Required         |



Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm)

#### Annexure - B

#### **GUARANTEED TECHNICAL PARTICULARS (GTP)**

#### Note:

- 1) For every type / size of cable, every data shall be mentioned.
- 2) Seller may submit separate GTP for every type / size of cable, as suitable.
- 3) GTP requirements are generally as per IS: 7098 (Part-II).
- 4) GTP shall be read in line with purchaser's Project Site Specific Requirement.

| 3.0 App follo 4.0 Mak 5.0 Typ (as a) CCI d) CCI f) 1 6.0 Volt a) 7.0 Max tem A Cor   | Description                                   | Buyer's requirement   | Unit   | Seller's Data |
|--|---|---|--------|---------------|
| 3.0 App follo 4.0 Mak 5.0 Typ (as a) CCI d) CCI f) 1 6.0 Volt a) 7.0 Max tem A Cor   |   |   |        |               |
| 3.0 App folic 4.0 Mak 5.0 Typ (as a) 6.0 CCI f) 1 6.0 Volt a) 7.0 Max tem A Corr   | Purchase Req. No.                             | -   |        |               |
| folic  4.0 Mak  5.0 Typ  (as  a) (as  b) (as  c) 1  CCI  d) (CCI  f) 1  6.0 Volt  7.0 Max  tem  A Cor  | Guarantee Period (Min.)                       | 60 Months (from date of commissioning) / 66 Months (from date of receipt at purchaser's store) whichever is earlier |        |               |
| 5.0 Typ (as a) b) c) CCI d) e) CCI f) 1  6.0 Voli 7.0 Max tem A Cor  | pplicable IS / IEC Standard ollowed by vendor | IS 7098 Part-2<br>/ IEC 60502-2   |        |               |
| (as a) 7 (b) 7 (c) 1 (c) 1 (d) 7 (e) 7 (c) 1 (d) 7 (e) | lake Take                                     |   |        |               |
| b) 7 CCI d) 7 CCI f) 1 6.0 Volt 7.0 Max tem A Cor  | ype as required by purchaser)                 |   |        |               |
| c) 1 CCI d) e) CCI f) 1  6.0 Voli a) 7.0 Max tem A Cor   | ) 11 kV, 3c x 150 sq. mm.                     | A2XFY   |        |               |
| 6.0 <b>Vol</b> :  a) 7.0 Max tem   | ) 11 kV, 3c x 300 sq. mm.                     | A2XFY   |        |               |
| e) CCI f) 1  6.0 Voli a) 7 7.0 Max tem A Cor   | ) 11 kV, 3c x 300 sq. mm.<br>CCD              | A2XF2Y2Y  |        |               |
| 6.0 <b>Vol</b> :  7.0 Max tem  A Cor   | ) 11 kV, 3c x 400 sq. mm.                     | A2XFY   |        |               |
| 6.0 Volida a) 7.0 Max tem  | ) 11 kV, 3c x 400 sq. mm.                     | A2XF2Y2Y  |        |               |
| 7.0 Max tem  | 11 kV, 1c x 1000 sq. mm.                      | A2XWaY  |        |               |
| 7.0 Max<br>tem<br>A Cor  | oltage Grade                                  |   |        |               |
| tem<br>A Cor   | ) 11 kV, 3c or 1c                             | 6.35 / 11   | kV     |               |
|  | Maximum Conductor emperature                  |   |        |               |
| B Sho  | Continuous                                    | 90  | deg. C |               |
| 1  | Short time                                    | 250   | deg. C |               |
| 8.0 <b>Cor</b>   | Conductor                                     | Compacted, Circular,<br>Water tight<br>construction is<br>mandatory   |        |               |





| Techi | nica | al Specification for 11 kV Cables | : (1CX1000 3Cx400 3C | X300 and 3CX150 sqmm) |
|-------|------|-----------------------------------|----------------------|-----------------------|
| 10011 | A    | Material and Grade                | As per Cl. 2.1.1     |                       |
|       | В    | Size                              | As shown under 5.0   |                       |
|       | _    | 0.20                              | above                |                       |
|       | С    | Wires in each conductor           | As per Table 2 of IS | Nos.                  |
|       | Ŭ    | TVII GG III GGGII GGIIGGGG        | 8130                 |                       |
|       | D    | Conductor Shape                   | As per Cl. 2.1.1 c   |                       |
|       | F    | Dia. of wires in each             | Manufacturer         | Mm                    |
|       | _    | conductor before compaction       | Standard             |                       |
|       |      | •                                 |                      |                       |
|       |      | Diameter over conductor           |                      | Mm                    |
|       | G    | Maximum Conductor                 |                      |                       |
|       |      | resistance at 20 ° C              |                      |                       |
|       |      | a) 11 kV, 3c x 150 sq. mm.        | 0.2060               | ohm/km                |
|       |      | b) 11 kV, 3c x 300 sq. mm.        | 0.1000               | ohm/km                |
|       |      | c) 11 kV, 3c x 400 sq. mm.        | 0.0778               | ohm/km                |
|       |      | d) 11 kV, 1c x 1000 sq. mm.       | 0.0291               | ohm/km                |
|       | Н    | Longitudinal Water Blocking       | Is it provided and   |                       |
|       |      | Arrangement within                | shown in the cross-  |                       |
|       |      | conductor                         | sectional drawing?   |                       |
|       |      |                                   | (Yes / No)           |                       |
|       | I    | Short circuit current-carrying    |                      | kA                    |
|       |      | capacity of conductor             |                      | for 1 sec.            |
|       |      |                                   |                      |                       |
| 9.0   |      | Conductor Screen                  |                      |                       |
| -     |      | (inner semi-con)                  |                      |                       |
|       |      | Material & type                   | As per Cl. 2.1.2     | NA                    |
|       | В    | Thickness (min)                   | 0.50                 | Mm                    |
|       | С    | Diameter over conductor           |                      | Mm                    |
|       | O    | screen                            |                      |                       |
| _     | D    | Make and grade of semi-           |                      |                       |
|       | _    | conducting compound               |                      |                       |
| 10.0  |      | Insulation                        |                      |                       |
| 10.0  | Α    | Insulation Material               | As per Cl. 2.1.3     |                       |
|       |      | Nominal thickness                 | 7.10 por on 2.110    |                       |
|       | _    | a) 11 kV, 3c or 1c                | 3.6                  | Mm                    |
|       | С    | Minimum thickness                 | 0.0                  |                       |
|       |      | a) 11 kV, 3c or 1c                | 3.14                 | Mm                    |
|       | D    | Diameter over Insulation          | 5.1.1                | Mm                    |
|       | E    | Make and grade of Insulation      |                      |                       |
|       | _    | compound                          |                      |                       |
|       | F    | Eccentricity                      | As per IEC standards | %                     |
|       | G    | Water-tree retardant property     | Required             |                       |
| 11A.  |      | Insulation Screen                 | ·                    |                       |
| L     |      | (outer semi-con)                  |                      |                       |
|       | a.   | i) Thickness of freely            | 0.50                 | Mm                    |
|       |      | strippable Semi conducting        | 0.50                 |                       |
|       |      | screen                            |                      |                       |
|       |      | ii) Make and grade of semi-       |                      |                       |
| L     |      | conducting compound               |                      |                       |
|       |      | iii) Printing                     | As per Cl. No. 2.1.4 |                       |
|       |      |                                   | (Yes / No)           |                       |



| Technica | al Specification for 11 kV Cables  | s (1CX1000,3Cx400, 3C)   | X300 and 3        | CX150 sqmm) |
|----------|--|--|-------------------|-------------|
|          | iv) Ovality of the core<br>(max)   | 2  | %                 |             |
| b.       | Diameter over Insulation<br>Screen (approx.)   |  | Mm                |             |
| 11B.     | Water-Swellable Tape<br>(if required by Purchaser)   |  |                   |             |
|          | <ul> <li>a) Thickness</li> <li>b) Weight</li> <li>c) Swell height</li> <li>d) Compatible to strippable / non-strippable semi-con, over which it is applied.</li> <li>e) Make &amp; Grade</li> <li>f) Pre-slitted packed tapes from sub-vendors approved by BSES</li> </ul> | a) 0.3 mm b) 118 gm / sq. m c) ≥ 12 mm in 1 min. d) Yes / No  e) Pl. state f) Yes / No                         |                   |             |
| 11C.     | Cable Core identification  |  |                   |             |
|          | a) By coloured strips over cores applied helically / longitudinally     b) Manufacturer's name shall be permanently printed on the strips, at close intervals.   |  |                   |             |
| 11D.     | Copper Tape  |  |                   |             |
|          | i) Dimensions  | a) Thickness: 0.06 + 5 % b) Width: 50 mm  C) Overlap: 10% d) no negative tolerance in thickness of copper tape | Mm                |             |
|          | ii) Fault current-carrying capacity of copper tape   | Manufacturer's Standard (Calculation sheet shall be attached)  | kA<br>for<br>sec. |             |
| 11E.     | Diameter over laid up core (approx.)   |  | Mm                |             |
|          |  | İ.   | 1                 | 1           |





| Technica | al Specification for 11 kV Cables | (1CX1000.3Cx400. 3C                     | X300 and 3 | CX150 samm) |
|----------|-----------------------------------|---|------------|-------------|
| 12.0     | Filler                            | As per Cl. 2.1.7                        |            |             |
|          | (Material and type)               | (Specify no. & size of                  |            |             |
|          | , ,                               | filler at center & core                 |            |             |
|          |                                   | interstices)                            |            |             |
|          | a) 11 kV, 3c x 150 sq. mm.        | ,                                       |            |             |
|          | b) 11 kV, 3c x 300 sq. mm.        |   |            |             |
|          | c) 11 kV, 3c x 400 sq. mm.        |   |            |             |
|          | d) 11 kV 1core                    | Not applicable                          |            |             |
| 12A.0    | Binder Tape                       | over laid-up cores                      |            |             |
| 13.0     | Inner Sheath                      | •                                       |            |             |
| Α        | Material and type                 | As per Cl. 2.1.9                        |            |             |
| В        | Minimum thickness                 |   |            |             |
|          | a) 11 kV, 3c x 150 sq. mm.        | 0.6                                     | Mm         |             |
|          | b) 11 kV, 3c x 300 sq. mm.        | 0.7                                     | Mm         |             |
|          | (conventional & CCD)              | 0.7                                     |            |             |
|          | c) 11 kV, 3c x 400 sq. mm.        | 0.7                                     | Mm         |             |
|          | (conventional & CCD)              | <b></b>                                 |            |             |
|          | d) 11 kV, 1c x 1000 sq. mm.       | 0.7                                     | Mm         |             |
| С        | Approx. dia. over inner           |   | Mm         |             |
|          | sheath                            |   |            |             |
| 14.0     | Armour                            | as per purchaser's                      |            |             |
|          |                                   | requirements                            |            |             |
| Α        | Material                          |   |            |             |
|          | a) 11 kV, 3c                      | G. I. Strip                             | No.        |             |
|          | b) 11 kV 1c                       | non-magnetic                            | No.        |             |
|          | 3,                                | wire armour                             |            |             |
|          |                                   | (Aluminium wire)                        |            |             |
|          |                                   |   |            |             |
|          |                                   |   |            |             |
| В        | Armour – Wires                    | As per Table 6 of IS                    |            |             |
|          |                                   | 7098 Part-2                             |            |             |
|          | a) Diameter of wire               | (zero negative                          | mm.        |             |
|          |                                   | tolerance for diameter)                 |            |             |
|          | b) Number of wires                |   | no.        |             |
|          | (min.)                            |   |            |             |
| С        | Armour – GI strips                | -\ 0.4 4.4                              | mm         |             |
|          | a) Width of strip &               | a) 6.1 x 1.4                            | mm         |             |
|          | Thickness of strip                | (zero negative tolerance for thickness) |            |             |
|          | b) Number of string               | toterance for unickriess)               |            |             |
|          | b) Number of strips               | b) Vendor to specify                    | no.        |             |
| D        | (min.) Approx. Equivalent Area    | , ,                                     | sq. mm.    |             |
| E        | Area covered by armour            | Min. 90 %                               | %          |             |
|          | A GOVERED BY ATTIOUT              | Calculation shall be                    | / /        |             |
|          |                                   | attached.                               |            |             |
| F        | Dia. over armour - approx.        | attasiioa.                              | Mm         |             |
| G        | Fault current carrying            | Calculation sheet                       | kA         |             |
|          | capacity of armour                | shall be attached.                      | for        |             |
|          |                                   |   | sec.       |             |
| 15.0     | Outer Sheath                      |   |            |             |
| Α        | Material and type                 | As per Cl. 2.1.12                       |            |             |



|            | al Specification for 11 kV Cables                | s (1CX1000,3Cx400, 3C)   | X300 and 3CX150 sqmi | m) |
|------------|--|--|----------------------|----|
| В          | Thickness (min.)                                 | ** As per Table-5 of<br>IS 7098 Part-2                                 |                      |    |
|            | a) 11 kV, 3c x 150 sq. mm.                       | **   | mm                   |    |
|            | b) 11 kV, 3c x 300 sq. mm.<br>Conventional cable | **   | mm                   |    |
|            | c) 11 kV, 3c x 400 sq. mm.<br>Conventional cable |  |                      |    |
|            | d) 11 kV, 1c x 1000 sq. mm.                      | **   | mm                   |    |
|            | e) 11 kV, 3c x 300 sq. mm.<br>CCD cable          | Ac por Cl 2 1 12   |                      |    |
|            | f) 11 kV, 3c x 400 sq. mm.<br>CCD cable          | As per Cl. 2.1.12  |                      |    |
|            | Color  | As per Cl. 2.1.12  |                      |    |
| D          | Embossing (details as per Cl. 2.1.12)            | Yes  |                      |    |
| E          | FRLS Properties                                  | As per customer's requirement  |                      |    |
| 16.0       | Approx overall dismeter                          |  | mm                   |    |
| 10.0       | Approx. overall diameter                         |  | mm                   |    |
| 17.0       | Standard drum length with tolerance              |  |                      |    |
|            | a) 11 kV, 3Cx150 sqmm                            |  | meters               |    |
|            | b) 11kV , 3Cx300 sqmm                            |  |                      |    |
|            | conventional or CCD                              | 500 mtr +/- 5% or  |                      |    |
|            | c) 11kV , 3Cx400 sqmm                            | 300 mtr +/- 5%   |                      |    |
|            | conventional or CCD                              |  |                      |    |
|            | d) 11kV , 1Cx1000 sqmm                           |  |                      |    |
| 17A        | Overall order tolerance-{R1}                     | - 2 % for the total  |                      |    |
|            | . ,  | cable length for the entire order.                                     |                      |    |
| 10 0       | Cable Drum                                       |  |                      |    |
| 18.0<br>a. | Cable Drum Type of drum                          | Wooden/ Steel non  |                      |    |
| a.         | Type of didiff                                   | returnable (Specify the relevant IS / IEC followed for drum design)    |                      |    |
| b.         | Markings on the drum (as per Cl. 7.0.0)          | On both faces  |                      |    |
| 18A.0      | Cross-Sectional Drawing (ref. Cl. 5.0.0)         | Is drawing submitted,<br>showing every<br>feature of<br>constructions? |                      |    |





Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm) (Yes / No) 19.0 a. Sealing-end Cap Yes/No (provided at the both Is manufacturer's / Ends) Sub-Vendor's drawing submitted? (Yes / No) Yes/No b. Pulling Eye at one end and Sealing-end Cap Is manufacturer's / provided at other end Sub-Vendor's drawing submitted? (Yes / No) 20.0 Weights a) Net weight of cable kg / km (approx.) b) Weight of empty drum 500 mtr/300 mtr Kg c) Weight of Cable with drum 500 mtr/300 mtr Kg d) Size of Drum 500 mtr/300 mtr mm e) Drawing of Drum Required EΑ 21.0 Continuous current rating for standard I. S. condition laid Direct a) In ground 30° C Amp b) In duct 30° C Amp c) In air 40° C Amp 22.0 (not used) Electrical Parameters at 23.0 Maximum Operating temperature: A AC Resistance ohm / km B Reactance at 50 c/s ohm / km C | Impedance ohm / km D Zero sequence impedance ohm / km E Positive sequence ohm / km impedance Negative sequence ohm / km impedance micro-G | Capacitance farad / km H | Conductance **Amperes** per volts I Inductive susceptance mho J Capacitive susceptance ohms 24.0 Recommended minimum 12 x O. D. mm bending radius



| Technic | cal Specification for 11 kV Cables                            | s (1CX1000,3Cx400, 3C)  | X300 and 3CX150 sqmm) |
|---------|---|---|-----------------------|
| 25.0    | De-rating factor for following Ambient Temperatures :         | Ground / Air  |                       |
|         | a) At 30° C   |   |                       |
|         | b) At 35° C   |   |                       |
|         | c) At 40° C   |   |                       |
|         | d) At 45° C   |   |                       |
|         | e) At 50° C   |   |                       |
| 26.0    | Group factor for following numbers of cables laid :           | Touching Trefoil  |                       |
|         | a) 3 Nos.   |   |                       |
|         | b) 4 Nos.   |   |                       |
|         | c) 5 Nos.   |   |                       |
|         | d) 6 Nos.   |   |                       |
| 27.0    | Recommended pressure for laying cable using power winch       | 30 N / mm2  | N / sq.<br>mm.        |
| 28.0    | Process of Cross-linking of Polyethylene                      |   |                       |
|         | a) 11 kV, 3c or 1c  | Dry Cure process and Dry Cooling only   |                       |
| 29.0    | Type test<br>(TTR - Type Test Report)                         | Is copy of latest valid<br>TTR for respective<br>sizes enclosed?<br>(Yes / No)  |                       |
| 30.0    | Quality Assurance Plan<br>(QAP)                               | Is QAP Format<br>(Annexure-F), duly<br>filled in and<br>enclosed?<br>(Yes / No) |                       |
| 31.0    | List of Sub-Vendors<br>for construction items<br>(Annexure-C) | Is this list enclosed<br>for BSES approval?<br>(Yes / No)                       |                       |



Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm)

#### Annexure - C

#### List of Sub-Vendors for critical items

Vendor/Bidder to state sub-vendors' names for other items, wherever approved names are not mentioned, for purchaser's approval during tendering stage else purchaser shall impose as per their requirement and bidder to follow the same in post-order stages.

| Ser. | Raw Materials                         |   | Name of the Make                        |
|------|---------------------------------------|---|---|
| No.  | Naw materials                         |   | Name of the make                        |
|      |                                       |   |   |
|      |                                       | 1 | Dow Chemicals , U.S.A.                  |
| 1.   | XLPE Compound                         | 2 | Borealis , Sweden                       |
|      |                                       | 3 | Hanwha , South Korea                    |
|      |                                       |   |   |
|      |                                       | 1 | Dow Chemicals, U.S.A.                   |
| 2.   | Semi-Conducting Compound              | 2 | Borealis , Sweden                       |
|      |                                       | 3 | Hanwha , South Korea                    |
|      |                                       |   |   |
|      |                                       | 1 | Lantor                                  |
|      | Conductor Water-Blocking tapes / yarn | 2 | Geca                                    |
| 3.   |                                       | 3 | Miracle                                 |
|      |                                       | 4 | Scapa                                   |
|      |                                       | 5 | Sneham International                    |
|      |                                       |   |   |
|      |                                       | 1 | Lantor                                  |
|      | Water-Swellable Tapes                 | 2 | Geca                                    |
| 4.   |                                       | 3 | Miracle                                 |
|      | (Pre-slitted)                         | 4 | Scapa                                   |
|      |                                       | 5 | Sneham International                    |
|      |                                       |   |   |
|      |                                       | 1 | Bharat Aluminium Co. Ltd. (BALCO)       |
|      |                                       | 2 | Hindustan Aluminium Co. Ltd. (HINDALCO) |
| 5.   | Aluminium Rod                         | 3 | National Aluminium Co. Ltd. (NALCO)     |
|      |                                       | 4 | Vedanta (Sesa Sterlite)                 |



Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm)

| Ser. |                          | ` | Nome of the Make                  |
|------|--------------------------|---|-----------------------------------|
| No.  | Raw Materials            |   | Name of the Make                  |
|      |                          |   |                                   |
|      |                          | 1 | Aggarwal Metal                    |
| 0    | O                        | 2 | Indian Smelting                   |
| 6.   | Copper Tape              | 3 | Luvata Swedan                     |
|      |                          | 4 | Outokumpu Copper Strip AB, Swedan |
|      |                          | 1 | Tata                              |
|      | Calvaniand Stant Wires / | 2 |                                   |
| 7    | Galvanised Steel Wires / | 3 | Balaji<br>Systematic              |
|      | Strips                   |   |                                   |
|      | _                        | 4 | Mica Wires Pvt. Ltd.              |
|      |                          | 5 | Bansal Industries                 |
|      |                          |   |                                   |
|      |                          | 1 | Kalpana                           |
|      |                          | 2 | Universal                         |
| 8    | PVC Compound             | 3 | SCJ Plastic                       |
|      |                          | 4 | Sriram Polytech                   |
|      |                          | 5 | Shri Ram Vinyl, Kota              |
|      |                          |   |                                   |
|      |                          | 1 | Vijoy Polymers                    |
| 9    | P. P. Fillers            | 2 | Yash Polymers                     |
|      |                          | 3 | AVSL Industries                   |
|      |                          |   |                                   |
|      |                          | 1 | AVSL Industries                   |
| 10   | Core Identification Tape | 2 | Yash Polymer                      |
|      |                          | 3 | Vijoy Polymers                    |
|      |                          |   |                                   |
| 11   | PE Compound              | 1 | Borealis                          |
|      |                          | 3 | Shakun                            |
|      |                          | 4 | Kalpana                           |



Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm)

#### Annexure - D

#### **Service Conditions**

(Atmospheric / Soil conditions at Site)

| B. | Delhi                       |                                    |
|----|-----------------------------|------------------------------------|
| a) | Average grade atmospheric   | Heavily polluted, dry              |
|    | condition                   |                                    |
| b) | Maximum altitude above sea  | 1000 M                             |
|    | level                       |                                    |
| c) | Air temperature Ambient     | i) Highest : 50 deg C              |
|    |                             | ii) Average : 40 deg C             |
|    |                             | iii) Minimum : 0 deg C             |
| d) | Relative Humidity           | 100 % max                          |
| e) | Thermal Resistivity of Soil | 150 deg. C. cm / W max.            |
| f) | Seismic Zone                | 4                                  |
| g) | Rainfall                    | 750 mm concentrated in four months |

### ANNEXURE E

145

75

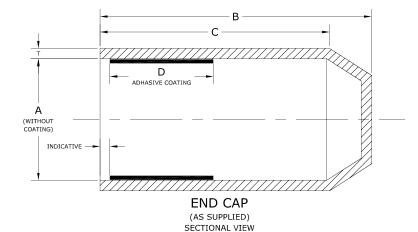
EC 400

#### **DIMENSIONS** D LC % SZE EXP (Min.) REC (Max) EXP (Min.) EXP.(Min.) EXP (Min.) (WALL REC. ± 20 %) EC 120/150 75 34 120 105 50 ± 10 EC 240/300 100 62 130 110 70 ± 10

155

EXP - Expanded (as supplied), REC - Recovered freely, LC - Longitudinal Change, T - Wall Thickness, EC - End Cap

120



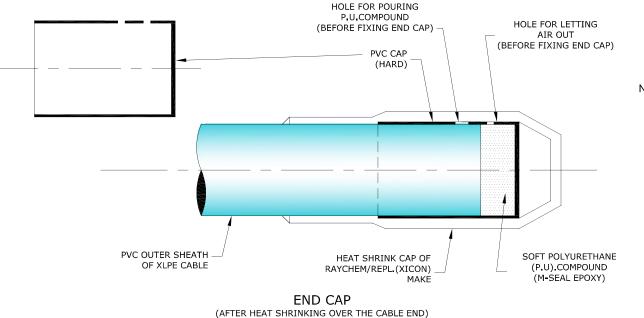
#### **MATERIAL SPECIFICATIONS**

4.2

3.5

4.6

|   | Characteristics                    | Test Class | Value                          | Test Method          |
|---|------------------------------------|------------|--------------------------------|----------------------|
| Α | Physical Properties                |            |                                |                      |
| 1 | Specific Gravity                   | Туре       | 1.05 ± 0.2                     | ASTM D-1505          |
| 2 | Water Absorption                   | Type       | 1 % (max)                      | ASTM D-570 / ISO 62  |
| 3 | Tensile Strength                   | Routine    | 10 N /sqmm (min)               | ASTM D-412 / ISO 37  |
| 4 | Ultimate Elongation                | Routine    | 300% (min)                     | ASTM D-412 / ISO 37  |
| 5 | Hardness                           | Type       | 45 shore D ± 3                 | ASTM D-2240          |
| 6 | Thermal Test                       |            |                                |                      |
| В | Thermal Ageing (120°C for 500 hrs) |            |                                |                      |
| 1 | Tensile Strength                   | Туре       | 8 N/sqmm (min)                 | ASTM D-412 / ISO 37  |
| 2 | Ultimate Elongation                | Туре       | 200% (min)                     | ASTM D-412 / ISO 37  |
| С | Electrical Properties              | •          | 40                             |                      |
| 1 | Volume Resistivity                 | Туре       | 10 <sup>12</sup> ohm-cm. (min) | ASTM D-257 / IEC 93  |
| 2 | Dielectrical Strength              | Туре       | 10 kV/mm. (min)                | ASTM D149 / IEC 243  |
| 3 | Dielectric Constant                | Туре       | 5 (max)                        | ASTM D 150 / IEC 250 |



70

± 10

Note: 1) All dimension in mm

- 2) Colour Black
- 3) Size as mentioned in the table shall be stencilled on respective item



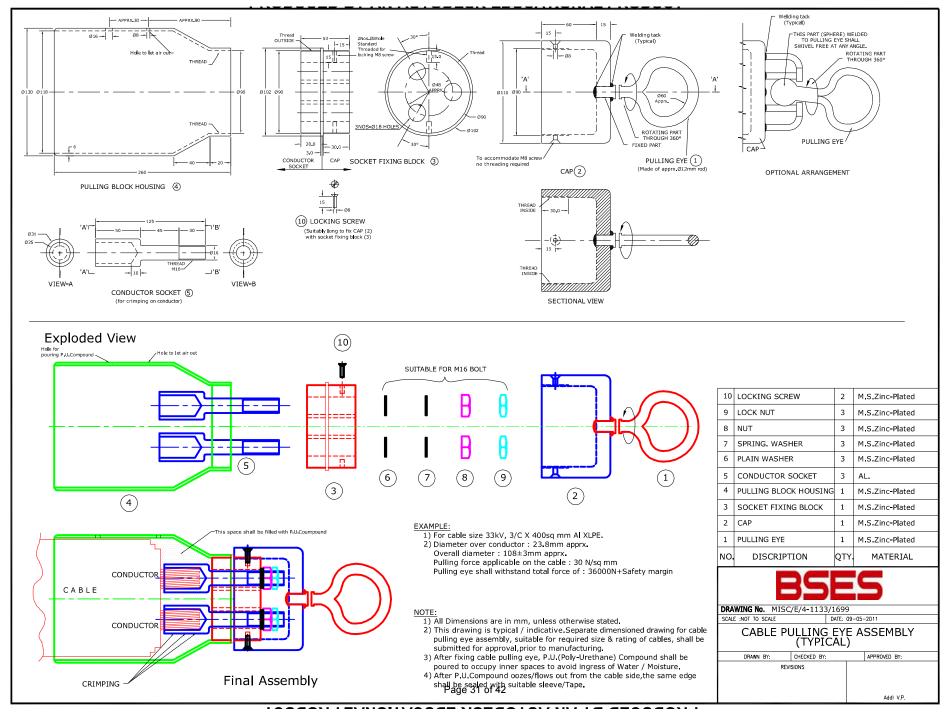
DRAWING No. MISC/E/4-1131/1698 SCALE :NOT TO SCALE DATE: 09-05-2011

> **END SEALING CAP** (FOR XLPE CABLE)

CHECKED BY: APPROVED BY: DRAWN BY: REVISIONS

Addl V.P.

#### ANNEXURE F



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# **BSES**

### ANNEXURE G: QUALITY ASSURANCE PLAN (QAP)

#### FOR 11 kV H. T. CABLES

| S.   | COMPONENT &                    | CHARACTERISTICS                        | CLASS           | TYPE OF          | QUANTUM OF CHECK        | REFERENCE | ACCEPTANCE | FORMAT OF        | 1  | AGENC | <i>,</i> | Remark |
|------|--------------------------------|--|-----------------|------------------|-------------------------|-----------|------------|------------------|----|-------|----------|--------|
| NO.  | OPERATION                      |  |                 | CHECK            |                         | DOCUMENT  | NORMS      | 1                | sv | MFR   | BSES     |        |
| 1    | 2                              | 3                                      | 4               | 5                | 6                       | 7         | 8          | 9                | 10 | 11    | 12       | 13     |
|      | Legend : SV : Sub-V            | endor of Cable Manufacturer, MFR : Cab | e Manufacturer, | MPS : Material I | Purchase Specification, |           |            |                  |    |       |          |        |
|      | P : Perform, W : Wi            | tness, V : Verification                |                 |                  |                         |           |            |                  |    |       |          |        |
| A RA | W MATERIAL                     |  |                 |                  |                         |           |            |                  |    |       |          |        |
| 1    | Aluminium/Copper               | a) Tensile strength                    | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      | Rod                            | b) Resistivity                         | Major           | Electrical       | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | c) Diameter                            | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | d) Chemical composition                | Major           | Chemical         | Sample                  | MPS       | MPS        | Test certificate |    | V     | V        |        |
|      |                                | e) Surface finish                      | Major           | Visual           | Sample                  |           |            | -                | Р  | Р     | _        |        |
| 2    | PVC Compound                   | a) Tensile Strength                    | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | b) Elongation at break                 | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | c) Thermal stability                   | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
| 3    | TR-XLPE                        | a) Packing                             | Minor           | Visual           | 100%                    | MPS       | MPS        | -                | Р  | V     | -        |        |
|      | Compound                       | b) Tensile Strength                    | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      | (Borealis/Dow                  | c) Elongation at break                 | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      | chemical/ Hanwa)               | d) Hot set test                        | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | e) Volume Resistivity                  | Major           | Electrical       | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | f) Cure Curve (Max. Torque)            | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | -  | Р     | V        |        |
|      |                                | g) Density                             | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
| 4    | Semi-conducting                | a) Packing                             | Minor           | Visual           | 100%                    | MPS       | MPS        | -                | Р  | V     | -        |        |
|      | Compound                       | b) Volume Resistivity                  | Major           | Electrical       | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      | (Borealis/Dow chemical/ Hanwa) | c) Tensile Strength                    | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      | cnemicai/ Hanwa)               | d) Elongation at break                 | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | e) Cure Curve (Max. Torque)            | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | -  | Р     | V        |        |
|      |                                | f) Density                             | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
| 5    | Copper tape                    | a) Thickness & width                   | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | b) Tensile Strength                    | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | c) Elongation at break                 | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | d) Resistivity                         | Major           | Electrical       | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
| 6.   | Armour wires/strips            | a) Dimensions                          | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      | (Galvanised steel)             | b) Surface condition/finish            | Major           | Visual           | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | c) Tensile Strength                    | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | d) Elongation at break                 | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | e) Torsion test for round wire         | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | f) Wrapping test                       | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | g) Mass of zinc coating                | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | h) Uniformity of zinc coating          | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | i) Adhesion test                       | Major           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
|      |                                | j) Resistivity test                    | Major           | Electrical       | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |
| 7    | Water Swellable                | a) Dimensions                          | Minor           | Physical         | Sample                  | MPS       | MPS        | Reg./Sheet       | Р  | P/V   | V        |        |

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### BSES

#### ANNEXURE G: QUALITY ASSURANCE PLAN (QAP)

#### FOR 11 kV H. T. CABLES

| S.   | COMPONENT &  | CHARACTERISTICS                                   | CLASS         | TYPE OF        | QUANTUM OF CHECK                       | REFERENCE                               | ACCEPTANCE                                   | FORMAT OF  |                | AGENC |      | Remark   |
|------|--|---|---------------|----------------|--|---|--|------------|----------------|-------|------|--|
| NO.  | OPERATION  |   |               | CHECK          |  | DOCUMENT                                | NORMS  | RECORD     | sv             | MFR   | BSES |  |
| 1    | 2  | 3   | 4             | 5              | 6                                      | 7                                       | 8  | 9          | 10             | 11    | 12   | 13   |
|      |  | endor of Cable Manufacturer, MFR : Cable          | Manufacturer, | MPS : Material | Purchase Specification,                |   |  |            |                |       |      |  |
|      | ,  | tness, V : Verification                           |               |                |  |   |  |            |                |       |      |  |
|      | tape   | b) Swelling height                                | Major         | Physical       | Sample                                 | MPS                                     | MPS  | Reg./Sheet | Р              | P/V   | V    |  |
|      |  | c) Resistivity                                    | Major         | Electrical     | Sample                                 | MPS                                     | MPS  | Reg./Sheet | Р              | P/V   | V    |  |
|      |  | d) Weight   | Major         | Physical       | Sample                                 | MPS                                     | MPS  | Reg./Sheet | Р              | P/V   | V    |  |
| 8    | Steel Drum   | a) Dimension                                      | Major         | Meas.          | 1 sample per size                      | IS 10418 /                              | Purchase order                               | -          | Р              | Р     | -    |  |
|      |  | b) Finish & workman ship                          | Minor         | Visual         | 1 sample per size                      | Compliance to star<br>norms & free from |  | -          | Р              | Р     | -    |  |
| 9    | Binder tape  | a) Dimensions & material                          | Minor         | Physical       | Sample                                 | MPS                                     | MPS  | -          | P              | P     | _    |  |
| 10   | Polypropylene filler                                     | a) Size   | Minor         | Physical       | Sample                                 | Purchase order                          | Purchase order                               | -          | P              | P     | -    |  |
| 11   | Heat shrinkable end                                      | a) Bore diameter                                  | Major         | Physical       | 1 sample per size                      |   |  | -          | -              | Р     | -    |  |
|      | сар  | b) Length of end cap                              | Minor         | Physical       | 1 sample per size                      | -                                       |  | -          | -              | Р     | -    |  |
| B PR | OCESS INSPECTION   |   |               |                |  |   |  |            |                |       |      |  |
| 1    | Wire Drawing   | a) Diameter                                       | Major         | Physical       | Sample                                 |   |  | Reg./Sheet | -              | Р     | V    |  |
|      |  | b) Surface finish                                 | Major         | Visual         | 100 %                                  |   | e from defects                               |            | -              | Р     | -    |  |
|      |  | c) Tensile test (for AI)                          | Major         | Physical       | Sample                                 | IS: 8130/84                             | IS: 8130/84                                  | Reg./Sheet | -              | Р     | V    |  |
|      |  | d) Elongation test (for Cu)                       | Major         | Physical       | Sample                                 | IS: 8130/84                             | IS: 8130/84                                  | Reg./Sheet | -              | -     | V    |  |
|      |  | e) Wrapping test (for AI)                         | Major         | Physical       | Sample                                 | IS: 8130/84                             | IS: 8130/84                                  | Reg./Sheet | -              | Р     | V    |  |
| 2    | Stranding  | a) No. of wires/strands                           | Major         | Physical       | At the time of m/c setting             |   |  | Reg./Sheet | -              | Р     | V    |  |
|      |  | b) Lay length & Lay direction                     | Major         | Physical       | -do-                                   |   |  | -          | -              | Р     | V    |  |
|      |  | c) Dia of conductor                               | Major         | Physical       | During setting & once in each shift    |   |  | Reg./Sheet | -              | Р     | V    |  |
|      |  | d) Surface finish                                 | Major         | Visual         | 100 %                                  | No surface defects edges, scratches,    | I<br>and free from sharp<br>grease, oil etc. | -          | -              | Р     | -    |  |
| 3    | Core extrusion   | a) Compound Make/Grade                            | Major         | Visual         | During m/c setting                     |   |  | -          | -              | Р     | -    | Insulation screen  |
|      | (Conductor screen,<br>Insulation &<br>insulation screen) | b) Thickness of insulation & extruded S.C. layers | Major         | Physical       | During m/c setting after stabilisation | Tech. Data Sheet /<br>IS 7098/II/2011   | Tech. Data Sheet / IS 7098/II/2011           | Reg./Sheet | -              | Р     | V    | shall be freely<br>strippable, without<br>application of heat. |
|      |  | c) Surface finish                                 | Minor         | Visual         | 100 %                                  | Smooth & free                           | from defects                                 | -          | -              | Р     | -    | 1  |
|      |  | d) Printing on outer semi- conducting layer       | Major         | Visual         | 100 %                                  | "DO NOT HEAT, FR                        | EELY STRIPPABLE"                             | -          | -              | Р     | -    |  |
|      |  | e) Tensile Strength                               | Major         | Physical       | Sample                                 | IS 7098/II/2011                         | IS 7098/II/2011                              | Reg./Sheet | <del> </del> - | Р     | V    | 1  |
|      |  | f) Elongation at break                            | Major         | Physical       | Sample                                 | IS 7098/II/2011                         | IS 7098/II/2011                              | Reg./Sheet | -              | Р     | V    | 1  |
|      |  | g) Hot set test                                   | Major         | Physical       | Sample                                 | IS 7098/II/2011                         | IS 7098/II/2011                              | Reg./Sheet | -              | Р     | V    | 1  |
|      |  | g1) Ovality of core                               | Minor         | Physical       | Sample                                 | Tech. Data Sheet                        | Tech. Data Sheet                             | Reg./Sheet | -              | Р     | V    | 1  |

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# BSES-

### ANNEXURE G: QUALITY ASSURANCE PLAN (QAP)

#### FOR 11 kV H. T. CABLES

| S.  | COMPONENT &                   | CHARACTERISTICS  | CLASS          | TYPE OF          | QUANTUM OF CHECK                 |                                    |                                      | FORMAT OF  |                | AGENC |      | Remark   |
|-----|-------------------------------|--|----------------|------------------|----------------------------------|------------------------------------|--------------------------------------|------------|----------------|-------|------|--|
| NO. | OPERATION                     |  |                | CHECK            |                                  | DOCUMENT                           | NORMS                                | RECORD     | sv             | MFR   | BSES |  |
| 1   | 2                             | 3  | 4              | 5                | 6                                | 7                                  | 8                                    | 9          | 10             | 11    | 12   | 13   |
|     |                               | /endor of Cable Manufacturer, MFR : Cable                      | e Manufacturer | , MPS : Material | Purchase Specification,          |                                    |                                      |            |                |       |      |  |
|     | P : Perform, W : WI           | tness, V : Verification  | Minor          | Dhysical         | Commis                           | Took Data Chast                    | Took Data Chast                      | Dog /Chast |                | P     | V    |  |
|     |                               | h) Eccentricity of insulation                                  | Minor          | Physical         | Sample                           | Tech. Data Sheet                   | Tech. Data Sheet                     | Reg./Sheet | -              | P     | V    | 1  |
|     |                               | i) Core diameter   | Minor          | Physical         | Sample                           | Tech. Data Sheet                   | Tech. Data Sheet                     | Reg./Sheet | <u> </u>       | P     |      | 4  |
|     |                               | j) Void & contamination test for insulation (Silicon Oil test) | Major          | Physical         | Sample                           |                                    |                                      | -          | -              |       | V    |  |
|     |                               | k) Wafer boil test for extruded semi-<br>conducting layers     | Major          | Physical         | 1 sample/lot                     | BIS draft Specn                    | BIS draft Specn                      | Reg./Sheet | -              | P     | V    |  |
| 4   | Taping - water                | a) Dimensions  | Minor          | Physical         | Sample                           | Tech. Data Sheet                   | Tech. Data Sheet                     | -          | -              | Р     | -    |  |
|     | Swellable semi-<br>conducting | b) Tape Application (Overlap)                                  | Minor          | Visual           | During m/c setting               | Suitable overlap                   | Suitable overlap                     | -          | -              | Р     | -    |  |
| 5   | Taping - Copper               | a) Width & Thickness of tape                                   | Major          | Physical         | During m/c setting               | Tech. Data Sheet                   | Tech. Data Sheet                     | Reg./Sheet | -              | Р     | V    |  |
|     | tape                          | b) Number of tapes   | Major          | Visual           | During m/c setting               | Tech. Data Sheet                   | Tech. Data Sheet                     | Reg./Sheet | -              | Р     | V    |  |
|     |                               | c) Tape application (Overlap)                                  | Minor          | Visual           | During m/c setting               | Tech. Data Sheet                   | Tech. Data Sheet                     | -          | -              | Р     | -    |  |
| 6   | Laying up                     | a) Identification of cores                                     | Major          | Visual           | During m/c setting               | Tech. Data Sheet                   | Tech. Data Sheet                     | -          | -              | Р     | -    | Cores shall be                                     |
|     |                               | b) Direction of lay, core Sequence & Lay length                | Major          | Visual           | During m/c setting               | IS 7098/II/2011, PIL-<br>W-02      | IS 7098/II/2011, PIL-<br>W-02        | -          | -              | Р     | -    | laidup with PP fillers & suitable tape             |
|     |                               | c) Application of binder tape                                  | Minor          | Visual           | During m/c setting               | Tech. Data S                       | heet                                 | -          | -              | Р     | -    | binder shall be<br>provided over laid              |
|     |                               | d) Shape of laid up assembly                                   | Minor          | Visual           | 100%                             | Reasonably circular                | Reasonably circular                  | -          | -              | Р     | -    | up assembly  |
| 7   | Inner sheath                  | a) Material & type   | Major          | Visual           | During m/c setting               | Tech. Data Sheet                   | Tech. Data Sheet                     | -          | -              | Р     | -    |  |
|     |                               | b) Thickness   | Major          | Physical         | During m/c setting & drum change | Tech. Data Sheet & IS 7098/II/2011 | ech. Data Sheet & IS<br>7098/II/2011 | Reg./Sheet | -              | Р     | V    |  |
|     |                               | c) Surface finish  | Minor          | Visual           | 100 %                            | Surface shall be si<br>defects     | mooth & free from                    | -          | -              | Р     | -    |  |
|     |                               | d) Colour of inner sheath                                      | Major          | Visual           | 100 %                            | Tech. Data Sheet                   | Tech. Data Sheet                     | -          | -              | Р     | -    |  |
| 8   | Armouring                     | a) Dimension of armour wires/strips                            | Major          | Physical         | During m/c setting               | Tech. Data Sheet                   | Tech. Data Sheet                     | Reg./Sheet | -              | P     | V    | No negative tol. or<br>strip thickness/wirdiameter |
|     |                               | b) No. of armour strip/wire                                    | Major          | Counting         | During m/c setting               | Tech. Data Sheet                   | Tech. Data Sheet                     | Reg./Sheet | -              | Р     | V    | <u> </u>   |
|     |                               | c) Armour coverage   | Minor          | Visual           | During m/c setting               | IS 7098/II/2011                    | IS 7098/II/2011                      | -          | -              | P     | -    |  |
|     |                               | d) Direction of lay  | Major          | Visual           | During m/c setting               | IS 7098/II/2011                    | IS 7098/II/2011                      | -          | -              | P     | -    |  |
|     |                               | e) Lay length/Gear setting                                     | Minor          | Visual           | During m/c setting               |                                    |                                      | -          | -              | P     | -    |  |
|     |                               | f) Surface finish  | Major          | Visual           | 100 %                            | No cross over/ove                  | r riding of wire/strip               | -          | -              | P     |      |  |
| 9   | Outer                         | a) Material & type   | Major          | Visual           | During m/c setting               | Tech. Data Sheet                   | Tech. Data Sheet                     | _          | <del> </del> - | Р     | _    |  |
| J   | sheath/Rewinding              | b) Anti rodent & termite additives                             | Major          | Visual           | Each loading                     | 1 3011. Data Officet               | 1 John Data Officet                  | Reg./Sheet | + -            | P     | V    | <u> </u>   |

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# BSES\_

### ANNEXURE G: QUALITY ASSURANCE PLAN (QAP)

#### FOR 11 kV H. T. CABLES

| S.   | COMPONENT &        | CHARACTERISTICS  | CLASS        | TYPE OF        | QUANTUM OF CHECK   |  | ACCEPTANCE                            | FORMAT OF   |    | AGENC | Υ    | Remark                             |
|------|--------------------|--|--------------|----------------|--|--|---------------------------------------|-------------|----|-------|------|------------------------------------|
| NO.  | OPERATION          |  |              | CHECK          |  | DOCUMENT                                 | NORMS                                 | RECORD      | sv | MFR   | BSES |                                    |
| 1    | 2                  | 3  | 4            | 5              | 6  | 7  | 8                                     | 9           | 10 | 11    | 12   | 13                                 |
|      |                    | Vendor of Cable Manufacturer, MFR : Cable                      | Manufacturer | MPS : Material | Purchase Specification,                                    |  |                                       |             |    |       |      |                                    |
|      | P : Perform, W : W | itness, V : Verification                                       |              |                |  |  |                                       |             |    |       |      |                                    |
|      |                    | b) Thickness   | Major        | Physical       | Each length  | Tech. Data Sheet                         | Tech. Data Sheet                      | Reg./Sheet  | -  | Р     | V    |                                    |
|      |                    | c) Overall diameter  | Major        | Physical       | Each length  | Tech. Data Sheet                         | Tech. Data Sheet                      | Reg./Sheet  | -  | Р     | V    |                                    |
|      |                    | d) Surface finish & colour of sheath                           | Major        | Visual         | 100 %  | Surface smooth & f<br>Colour as per Tech |                                       | -           | -  | Р     | -    |                                    |
|      |                    | e) Cable length verification                                   | Major        | Visual         | Each length  | Manufacturing Plan                       | Manufacturing Plan                    | -           | -  | Р     | -    |                                    |
|      |                    | f) Marking   | Major        | Visual         | Each length  | As per approved GTP drawing              | cross sectiona                        | Reg./Sheet  | -  | Р     | V    |                                    |
| C FI | NAL INSPECTION     |  |              |                |  |  |                                       |             |    |       |      |                                    |
| 1    | Routine tests      | a) High Voltage  | Critical     | Electrical     | 100 %  | IS 7098/II/2011                          | IS 7098/II/2011                       | Test Report | -  | Р     | V    |                                    |
|      |                    | b) Conductor Resistance  | Critical     | Electrical     | 100 %  | IS 8130/84                               | IS 8130/84                            | Test Report | -  | Р     | V    |                                    |
|      |                    | c) Partial Discharge   | Critical     | Electrical     | 100 %  | IS 7098/II/2011                          | IS 7098/II/2011                       | Test Report | -  | Р     | V    |                                    |
|      |                    | d) Impulse   | Critical     | Electrical     | One sample per lot   |  |                                       | Test Report |    | Р     | V    |                                    |
|      |                    | e) Armour Coverage   | Critical     | Physical       | One sample per lot   |  |                                       | Test Report |    | Р     | V    |                                    |
|      |                    | f) Physiacal Dimensions  | Critical     | Physical       | One sample per lot   |  |                                       | Test Report |    | Р     | V    |                                    |
|      |                    | g) Freely Strippable insulation screen<br>(Strippability Test) | Major        | Physical       | One sample per lot   | Factory Standard                         | Factory Standard                      | Test Report | -  | Р     | V    |                                    |
| 2    | Stage Inspection   | Wire Drawing   | Major        | Visual         | 100 %  | Tech. Data Sheet                         | IS/IEC                                | Test Report | -  | Р     | W    |                                    |
|      |                    | Extrusion process  | Major        | Visual         | 100 %  | Tech. Data Sheet                         | IS/IEC                                | Test Report | -  | Р     | W    | Stage Inspection                   |
|      |                    | Raw maerial inspection at factory                              | Major        | Physical       | 100 %  | Tech. Data Sheet                         | IS/IEC                                | Test Report | -  | Р     | W    | shall be conducted subject to BSES |
|      |                    | Wrapping of Aluminium  | Major        | Physical       | 100 %  | Tech. Data Sheet                         | IS/IEC                                | Test Report | -  | Р     | W    | requirement                        |
|      |                    | Tensile test for Aluminium                                     | Major        | Physical       | 100 %  | Tech. Data Sheet                         | IS/IEC                                | Test Report | -  | Р     | W    |                                    |
|      |                    | a) Annealing test for copper                                   | Major        | Physical       | Appendix A to IS   | IS 8130/84                               | IS 8130/84                            | -           | -  | Р     | V    | Verification of                    |
|      |                    | b) Tensile test for aluminium                                  | Major        | Physical       | 7098/II/2011, each lot<br>sample basis                     | IS 8130/84                               | IS 8130/84                            | -           | -  | Р     | V    | process records.                   |
|      |                    | c) Wrapping test for aluminium                                 | Major        | Physical       |  | IS 8130/84                               | IS 8130/84                            | -           | -  | Р     | V    | Tests N/A on finished conductor.   |
|      |                    | d) Conductor resistance test                                   | Major        | Electrical     | Appendix A to IS<br>7098/II/2011, each lot<br>sample basis | IS 8130/84                               | IS 8130/84                            | Test Report | -  | Р     | W    |                                    |
|      |                    | e) Test for thickness of insulation & sheath                   | Major        | Physical       | - Sample basis   | IS 7098/II/2011<br>& Tech. Data sheet    | IS 7098/II/2011<br>& Tech. Data sheet | Test Report | -  | Р     | W    |                                    |
|      |                    | f) Hot set test for insulation                                 | Major        | Physical       |  | IS 7098/II/2011                          | IS 7098/II/2011                       | Test Report | -  | Р     | W    |                                    |

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|      |                     | _  |              | FΩ               | R 11 kV H. T. CAB       | IFS                             |   |             |     |       |      |   |
|------|---------------------|--|--------------|------------------|-------------------------|---------------------------------|---|-------------|-----|-------|------|---|
| s. c | OMPONENT &          | CHARACTERISTICS  | CLASS        | TYPE OF          | QUANTUM OF CHECK        |                                 | ACCEPTANCE  | FORMAT OF   | т — | AGENC | ,    | Remark  |
| -    | PERATION            | CHARACTERISTICS  | CLASS        | CHECK            | QUANTOW OF CHECK        | DOCUMENT                        | NORMS   | RECORD      | sv  | MFR   | BSES | Kemark  |
| 1    | 2                   | 3  | 4            | 5                | 6                       | 7                               | 8   | 9           | 10  | 11    | 12   | 13  |
| Le   | egend : SV : Sub-\  | Vendor of Cable Manufacturer, MFR : Cable  | Manufacturer | , MPS : Material | Purchase Specification, |                                 |   |             | 1   |       |      |   |
| Р    | P : Perform, W : Wi | itness, V : Verification   |              |                  |                         |                                 |   |             |     |       |      |   |
|      |                     | g) Tensile strength & Elongation at break of insulation & outer sheath           | Major        | Physical         |                         | IS 7098/II/2011 &<br>IS 5831/84 | IS 7098/II/2011 &<br>IS 5831/84                                 | Test Report | -   | Р     | W    |   |
|      |                     | h) Partial discharge test  | Critical     | Electrical       |                         | IS 7098/II/2011                 | IS 7098/II/2011   | Test Report | -   | Р     | W    |   |
|      |                     | i) High voltage test   | Critical     | Electrical       |                         | IS 7098/II/2011                 | IS 7098/II/2011   | Test Report | -   | Р     | W    |   |
|      |                     | j) Insulation resistance (Volume resistivity) test                               | Major        | Electrical       |                         | IS 7098/II/2011                 | IS 7098/II/2011   | Test Report | -   | Р     | W    |   |
|      |                     | k) Tests for dimension of armour wires/strips                                    | Major        | Physical         |                         |                                 | 0810 Pt. 36 &<br>ata sheet                                      | Test Report | -   | Р     | W    |   |
|      |                     | I) Test for anti termite & anti rodent property of outer sheath                  | Major        | Physical         |                         | Tech. Data Sheet                | Tech. Data Sheet  | Reg./Sheet  | -   | Р     | W    |   |
|      |                     | m) Rewinding of cable on drum  | Major        | Visual           |                         | appearance, cable               | appearance, drum<br>e winding, packing,<br>//sequential marking | Reg./Sheet  | -   | P     | W    |   |
|      |                     | n) Void & contamination test for insulation (Silicon Oil test)                   | Major        | Physical         |                         |                                 |   | Reg./Sheet  | -   | Р     | W    |   |
|      |                     | Wafer boil test for extruded semi-<br>conducting layers                          | Major        | Physical         |                         |                                 |   | Reg./Sheet  | -   | Р     | W    |   |
| 3    | Acceptance tests    | p) Freely Strippable insulation screen   | Major        | Physical         |                         | Factory Standard                | Factory Standard  | Test Report | -   | Р     | W    |   |
|      |                     | q) Water Penetration test (WPT) on core<br>(i.e.Logitudinal Water Blocking Test) | Major        | Physical         | Each Lot Sample Basis   | IEC:60502                       | IEC:60502   | Test Report | -   | Р     | W    | Test shall be<br>conducted for<br>leakage of water<br>through<br>conductor. |
|      |                     |  |              |                  | · '                     |                                 |   |             |     |       |      | conductor.  |
|      |                     | r) Armour coverage   | Major        | Physical         |                         | As per data sheet & FS          | As per data sheet & FS  | Test Report | -   | Р     | W    |   |
|      |                     | s) Ovality   | Major        | Physical         |                         |                                 | As per data sheet   | Test Report | -   | Р     | W    |   |
|      |                     | t) Eccentricity  | Major        | Physical         | _                       | As per data sheet               | As per data sheet   | Test Report | -   | Р     | W    |   |
|      |                     | u ) Mass & uniformity & zinc coating on armour                                   | Major        | Physical         |                         | As per data sheet & FS          | As per data sheet & FS  | Test Report | -   | Р     | W    |   |
|      |                     | v ) Resistivity of Strip armour  | Major        | Electrical       |                         | As per data sheet & FS          | As per data sheet & FS  | Test Report | -   | Р     | W    |   |
|      |                     | w ) Swelling height of water swellable tape                                      | Major        | Physical         |                         | As per data sheet & FS          | As per data sheet & FS  | Test Report | _   | Р     | W    |   |
|      |                     | x) Flammability test   | Major        | Physical         |                         | As per IS-<br>78098/II/2011     | As per IS-<br>78098/II/2011                                     | Test Report | -   | Р     | W    |   |
|      |                     | y)Impulse withstand test   | Critical     | Electrical       |                         | IS 7098/II/2011                 | IS 7098/II/2011   | Test Report | -   | Р     | W    |   |

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|     |                    |   | ANNI           | EXURE G:         | QUALITY ASSURA            | ANCE PLAN (Q                          | AP)                                   |                  |    |          |        |   |
|-----|--------------------|---|----------------|------------------|---------------------------|---------------------------------------|---------------------------------------|------------------|----|----------|--------|---|
|     | ))                 |   |                | FO               | R 11 kV H. T. CAB         | LES                                   |                                       |                  |    |          |        |   |
| S.  | COMPONENT &        | CHARACTERISTICS   | CLASS          | TYPE OF          | QUANTUM OF CHECK          |                                       | ACCEPTANCE                            | FORMAT OF AGENCY |    |          | Remark |   |
| NO. | OPERATION          |   |                | CHECK            |                           | DOCUMENT                              | NORMS                                 | RECORD           | sv | MFR      | BSES   |   |
| 1   | 2                  | 3   | 4              | 5                | 6                         | 7                                     | 8                                     | 9                | 10 | 11       | 12     | 13  |
|     |                    | Vendor of Cable Manufacturer, MFR : Cable   | e Manufacturer | , MPS : Material | Purchase Specification,   |                                       |                                       |                  |    |          |        |   |
|     | P : Perform, W : W | itness, V : Verification  |                |                  |                           |                                       |                                       | <u> </u>         |    |          |        |   |
|     |                    | z) Ageing & Water absorption<br>test(Gravimetric) on Insulation & Outer<br>sheath   | Major          | Physical         |                           | IS 5831/84                            | IS 5831/84                            | Test Report      | -  | Р        | W      |   |
|     |                    | z1) Heating Cycle with Potential  | Critical       | Electrical       | sample basis, once per PO |                                       |                                       | Test Report      | -  | Р        | W      |   |
|     |                    | z2) Raw Material Verification in all aspects  | Major          | Physical         | Each Lot                  |                                       |                                       |                  |    | Р        | W      |   |
|     |                    | Z3) OFC Continuty Test and verification of<br>outer sheath marking with continuous<br>15mm red strip for OFC embedded<br>identification | Major          | Physical         | Each Lot                  |                                       |                                       |                  |    | Р        | W      |   |
| 4   | Type tests at      | a) Tests on conductor   |                |                  |                           |                                       |                                       |                  |    |          |        |   |
|     | vendor's works     | i) Annealing test for copper  | Major          | Physical         |                           | IS 8130/84                            | IS 8130/84                            | -                | -  | Р        | V      | Verification of                           |
|     |                    | ii) Tensile test for aluminium  | Major          | Physical         |                           | IS 8130/84                            | IS 8130/84                            | -                | -  | Р        | V      | process records.<br>Tests N/A on finished |
|     |                    | iii) Wrapping test for aluminium  | Major          | Physical         |                           | IS 8130/84                            | IS 8130/84                            | -                | -  | P        | V      | conductor.                                |
|     |                    | iv) Conductor resistance test   | Major          | Electrical       | _                         | IS 8130/84                            | IS 8130/84                            | Test Report      | -  | Р        | V      |   |
|     |                    | b) Tests for armouring wires/strips   |                |                  |                           |                                       |                                       |                  |    |          |        |   |
|     |                    | i) Dimensions of wire/strip   | Major          | Physical         |                           | ,                                     | 0810 Pt. 36 &<br>ata sheet            | Test Report      | -  | Р        | W      |   |
|     |                    | ii) Tensile strength & Elongation at break  | Major          | Physical         |                           | IS 3975                               | IS 3975                               | Test Report      | -  | Р        | W      | Only for Steel wires/strips               |
|     |                    | iii) Torsion test for wire  | Major          | Physical         | 1                         | IS 3975                               | IS 3975                               | Test Report      | -  | Р        | W      | 1   |
|     |                    | iv) Winding test for strip  | Major          | Physical         | 1                         | IS 3975                               | IS 3975                               | Test Report      | -  | Р        | W      | 1   |
|     |                    | v) Uniformity of zinc coating   | Major          | Chemical         |                           | IS 3975                               | IS 3975                               | Test Report      | -  | Р        | W      |   |
|     |                    | vi) Mass of zinc coating  | Major          | Chemical         |                           | IS 3975                               | IS 3975                               | Test Report      | -  | Р        | W      | ]   |
|     |                    | vii) Resistivity of wire/strip  | Major          | Electrical       |                           | IS 3975                               | IS 3975                               | Test Report      | -  | Р        | W      |   |
|     |                    | c) Test for thickness of insulation & sheath  | Major          | Physical         |                           | IS 7098/II/2011<br>& Tech. Data sheet | IS 7098/II/2011<br>& Tech. Data sheet | Test Report      | -  | Р        | W      |   |
|     |                    | d) Physical tests for insulation  | 1              |                  | 1                         |                                       |                                       | 1                |    | <u> </u> | W      |   |
|     |                    | i) Tensile strength & Elongation test   | Major          | Physical         |                           | IS 7098/II/2011                       | IS 7098/II/2011                       | Test Report      | -  | Р        | W      |   |
|     |                    | ii) Ageing in air oven  | Major          | Physical         | 1                         | IS 7098/II/2011                       | IS 7098/II/2011                       | Test Report      | -  | Р        | W      |   |
|     |                    | iii) Hot set test   | Major          | Physical         | 1                         | IS 7098/II/2011                       | IS 7098/II/2011                       | Test Report      | -  | Р        | W      |   |
|     |                    | iv) Shrinkage test  | Major          | Physical         | 1                         | IS 7098/II/2011                       | IS 7098/II/2011                       | Test Report      | -  | Р        | W      |   |
|     |                    | v) Water absorption (gravimetric)   | Major          | Physical         | One sample per Tender     | IS 7098/II/2011                       | IS 7098/II/2011                       | Test Report      | -  | Р        | W      |   |
|     |                    | e) Physical tests for outer sheath  |                |                  |                           |                                       |                                       |                  |    |          | W      |   |

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#### ANNEXURE G: QUALITY ASSURANCE PLAN (QAP) FOR 11 kV H. T. CABLES COMPONENT & CHARACTERISTICS CLASS TYPE OF QUANTUM OF CHECK REFERENCE ACCEPTANCE FORMAT OF **AGENCY** Remark OPERATION CHECK DOCUMENT NORMS RECORD NO. sv MFR **BSES** 7 10 11 12 9 13 8 Legend : SV : Sub-Vendor of Cable Manufacturer, MFR : Cable Manufacturer, MPS : Material Purchase Specification, P: Perform, W: Witness, V: Verification i) Tensile strength & Elongation test at IS 5831/84 Р W Major Physical IS 5831/84 Test Report break IS 5831/84 ii) Ageing in air oven Major Physical IS 5831/84 Test Report Р W iii) Shrinkage test Major Physical IS 5831/84 IS 5831/84 Test Report Р W iv) Hot deformation test Major Physical IS 5831/84 IS 5831/84 Test Report Р W v) Loss of mass in air oven Major Physical IS 5831/84 IS 5831/84 Test Report Р W v) Heat shock test Major Physical IS 5831/84 IS 5831/84 Test Report Р W vi) Thermal stability test IS 5831/84 IS 5831/84 Test Report P W Major Physical f) Electrical tests in sequence W IS 7098/II/2011 IS 7098/II/2011 W i) Partial discharge test Critical Electrical Test Report Р IS 7098/II/2011 IS 7098/II/2011 Test Report Р W ii) Bending test Major Physical iii) Partial discharge test Critical Electrical IS 7098/II/2011 IS 7098/II/2011 Test Report Р W iv) Dielectric power factor as a function of IS 7098/II/2011 Major Electrical IS 7098/II/2011 Test Report Р W voltage v) Dielectric power factor as a function of IS 7098/II/2011 IS 7098/II/2011 Р W Major Electrical Test Report temperature vi) Heating cycle test Major Electrical IS 7098/II/2011 IS 7098/II/2011 Test Report Ρ W vii) Dielectric power factor as a function of Major Electrical IS 7098/II/2011 IS 7098/II/2011 Test Report Р W viii) Partial discharge test Critical IS 7098/II/2011 IS 7098/II/2011 Р W Electrical Test Report ix) Impulse withstand test Critical Electrical IS 7098/II/2011 IS 7098/II/2011 Test Report Р W x) High voltage test Critical Electrical IS 7098/II/2011 IS 7098/II/2011 Test Report Р W IS 7098/II/2011 g) Insulation resistance (Volume resistivity Major Electrical IS 7098/II/2011 Test Report Р W test) h) Flammability test Physical IS 7098/II/2011 IS 7098/II/2011 Р W Major Test Report D PACKING & MARKING Packing & Marking a) Cable end sealing Major Visual 100 % IS 7098/II/2011/ IS 7098/II/2011/ W/V BSES -Agreement Agreement representative may verify these b) Pulling eye at leading end- removed from Major 100 % Visual As per agreement As per agreement Р W/V characteristics on vendor scope, end cap shall be provided at randomly selected both the end of cable drums. b) Stencilling/Marking on drum IS 7098(Part IS 7098(Part V Minor Visual 100 % Р 2):2011/ 2):2011/ Agreement Agreement

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|     | ANNEXURE G: QUALITY ASSURANCE PLAN (QAP)   |  |   |                  |                         |    |   |   |    |    |    |    |
|-----|--|--|---|------------------|-------------------------|----|---|---|----|----|----|----|
|     |  | <b>—</b>                                 |   | FO               | R 11 kV H. T. CABL      | ES |   |   |    |    |    |    |
| S.  | COMPONENT & CHARACTERISTICS CLASS TYPE OF QUANTUM OF CHECK REFERENCE ACCEPTANCE FORMAT OF AGENCY Remark  |  |   |                  |                         |    |   |   |    |    |    |    |
| NO. | OPERATION  |  | CHECK DOCUMENT NORMS RECORD SV MFR BSES |                  |                         |    |   |   |    |    |    |    |
| 1   | 2  | 3  | 4                                       | 5                | 6                       | 7  | 8 | 9 | 10 | 11 | 12 | 13 |
|     | •  | Vendor of Cable Manufacturer, MFR : Cabl | e Manufacturer                          | , MPS : Material | Purchase Specification, |    |   |   |    |    |    |    |
|     | P : Perform, W : W   | itness, V : Verification                 |   |                  |                         |    |   |   |    |    |    |    |
|     | 1. Checks specified above for Raw Material, In-Process and Final Inspection shall be as relevant to the specific cable construction. 2. Number of samples shall be selected as per Factory Standard/Agreement wherever 'sample' is indicated for extent of check. 3. Plant standards shall be followed in case Technical Data Sheet does not include requirements for characteristics to be checked. 4. BSES may witness Raw material and in process inspection in addition to Routine/Acceptance tests at any time/stage of manufacturing. 5. BSES's Inspector may randomly select a cable drum for type testing at vendor's works. 6. For each of the offered lot for inspection, BSES may randomly select one cable drum for testing of end cap "Destructive testing" to verify adhesion of sealing cap to cable outer sheath. 7. All factory Type Tests shall be Witnessed by BSES |  |   |                  |                         |    |   |   |    |    |    |    |

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Technical Specification for 11 kV Cables (1CX1000,3Cx400, 3CX300 and 3CX150 sqmm)

#### Annexure- H

#### Testing and manufacturing process requirements w. r. t. TR- XLPE insulation

All cables made with TR-XLPE Insulation should be tested and/or certified to meet the following performance parameters as per ANSI /ICEA S-94-649 after one year AWTT.

| Property                       | Units        | Requirements Values  |
|--------------------------------|--------------|----------------------|
| Min. Avg. Electrical           | kV/mm        | <u>&gt;</u> 25       |
| Breakdown Strength(qual. test) |              |                      |
|                                |              |                      |
| Impulse Strength               | kV/mm        | <u>&gt;</u> 83       |
| Water Tree Length              | Mm           | 0.25                 |
| Max. Bowtie Tree Density       | (Number per  | Maximum 15           |
|                                | 16.4 cu. cm) | (0.12-0.25 mm range) |

Manufacturing processes to produce high-quality cables with the following characteristics:

- Cure consistency with hot set/creep less than 100%
- No voids larger than 75 microns per 16.4 cubic cm
- No ambers larger than 250 microns per 16.4 cubic cm
- No contaminants larger than 125 microns and less than 5 between 50-125 microns per cubic 16.4 cubic cm tested.
- Neutral indent on cable is less than 375 microns
- Cable insulation concentricity greater than 90% tested
- No protrusions greater than 75 microns at the conductor shield and 125 microns at the insulation shield

#### **Annexure-I: Deviation Format**

| SI. No. | Document Name | Clause No. | Deviation | Reason | Merit to BSES |
|---------|---------------|------------|-----------|--------|---------------|
|         |               |            |           |        |               |
|         |               |            |           |        |               |
|         |               |            |           |        |               |
|         |               |            |           |        |               |
|         |               |            |           |        |               |
|         |               |            |           |        |               |
|         |               |            |           |        |               |
|         |               |            |           |        |               |



#### ANNEXURE -I

#### PRICE FORMAT

| ITEM DESCRIPTION   | QTY | UoM | EX- WORKS<br>RATE PER<br>KM | UNIT<br>FREIGHT | GST | UNIT<br>LANDED | TOTAL<br>LANDED<br>COST |
|--|-----|-----|-----------------------------|-----------------|-----|----------------|-------------------------|
| SUPPLY OF 11KV GRADE XLPE INSULATED ALUMINIUM CONDUCTOR POWER OF SIZE 11KV 3Cx400 SQ.MM CCD- Cable in Co-extruded Duct | 100 | KM  |                             |                 |     |                |                         |



#### ANNEXURE -II

#### **BID FORM**

To

Head of Department Contracts & Material Deptt. BSES Rajdhani Power Ltd 1<sup>st</sup> Floor, C Block BSES Bhawan, Nehru Place New Delhi 110019

Sir,

- 1 We understand that BRPL is desirous of procuring of ....... in its licensed distribution network area in Delhi
- 2 Having examined the Bidding Documents for the above named works, we the undersigned, offer to deliver the goods in full conformity with the Terms and Conditions and technical specifications as may be determined in accordance with the terms and conditions of the contract.
- 3 If our Bid is accepted, we undertake to deliver the entire goods as) as per delivery schedule mentioned in Section IV from the date of award of purchase order/letter of intent.
- 4 If our Bid is accepted, we will furnish a performance bank guarantee for an amount of 10% (Ten)percent of the total contract value for due performance of the Contract in accordance with the Terms and Conditions.
- We agree to abide by this Bid for a period of 120..... days from the due date of bid submission and it shall remain binding upon us and may be accepted at any time before the expiration of that period.
- We declare that we have studied the provision of Indian Laws for supply of equipments /materials and the prices have been quoted accordingly.
- 7 Unless and until Letter of Intent is issued, this Bid, together with your written acceptance thereof, shall constitute a binding contract between us.
- We understand that you are not bound to accept the lowest, or any bid you may receive.
- There is provision for Resolution of Disputes under this Contract, in accordance with the Laws and Jurisdiction of Contract.

| Dated this day of   | 2022                                      |
|---------------------|---|
| SignatureIn         | the capacity of                           |
| of                  | duly authorized to sign for and on behalf |
| (IN BLOCK CAPITALS) |   |



#### ANNEXURE -III

#### ACCEPTANCE FORM FOR PARTICIPATION IN REVERSE AUCTION EVENT

(To signed & stamped by the bidder along with bid)

BSES Rajdhani Power Ltd (BRPL) intends to use reverse auction through SAP-SRM tool as an integral part of entire tendering process. All bidders who are technocommercially qualified on the basis of tender requirements shall participate in the reverse auction.

The following terms and conditions are deemed as accepted by the bidder on participation in the bid: -

- 1. In case of bidding through Internet medium, bidders are advised to ensure availability of all associated infrastructure as required to participate in the reverse auction event. Inability to bid due to telephone glitch, internet response issues, software & hardware hangs/failures, power failures or any other reason shall not be the responsibility of BRPL.
- 2. In case bidder fails to participate in the reverse auction event due to any reason whatsoever, it shall be presumed that the bidder has no further discounts to offer and the initial bid submitted by them as a part of tender shall be considered as bidder's Final No Regret offer. Any off-line price bids received from a bidder in lieu of non-participation in the reverse auction event shall be rejected by BRPL.
- 3. The bidder is advised to understand the auto bid process t safeguard themselves against any possibility of non-participation in the reverse auction event.
- 4. The bidder shall be prepared with competitive price quotes during the day of reverse auction event.
- 5. The prices quoted by bidder in reverse auction event shall be on FOR Landed cost BRPL Store/site basis inclusive of all relevant taxes, duties, levies, transportation charges etc.
- **6.** The prices submitted by the bidder during reverse auction event shall be binding on the bidder.
- 7. The bidder agrees to non-disclosure of trade information regarding bid details e.g. purchase, identity, bid process/technology, bid documentation etc.
- 8. BRPL will make every effort to make the bid process transparent. However award decision of BRPL will be final and binding on the bidder.
- 9. The prices submitted during reverse auction event shall be binding on the bidder.
- 10. No request for Time extension of the reverse auction event shall be considered by BRPL.



#### **ANNEXURE -IV**

#### FORMAT FOR EMD BANK GUARANTEE

(To be issued in a Non Judicial Stamp Paper of Rs.50/-purchased in the name of the bank)

Whereas [name of the Bidder] (herein after called the "Bidder") has submitted its bid dated [date of submission of bid] for the supply of [name and/or description of the goods] (here after called the "Bid").

| KNOW ALL PEOPLE by these presents that WE [name of bank] at [Branch Name and address], having our registered office at [address of the registered office of the bank] (herein after called the "Bank"), are bound unto BSES Rajdhani Power Ltd., with it's Corporate Office at BSES Bhawan Nehru Place, New Delhi -110019, (herein after called —the "Purchaser") in the sum of |
|---|
| (Rupees   |
| Sealed with the Common Seal of the said Bank this   |

TH E CONDITIONS of this obligation are:

If the Bidder withdraws its Bid during the period of bid validity specified by the Bidder on the Bid Form; or

\_\_\_\_day of\_\_\_ 20

- 2. If the Bidder, having been notified of the acceptance of its Bid by the Purchaser during the period of bid validity:
  - (a) fails or refuses to execute the Contract Form, if required; or
  - (b) fails or refuses to furnish the performance security, In accordance with the Instructions to Bidders/ Terms and Conditions;

We undertake to pay to the Purchaser up to the above amount upon receipt of its first written demand, without the Purchaser having to substantiate its demand, provided that is its demand the purchaser will note that amount claimed by it is due to it, owing to the occurrence of one or both of the two condition(s), specifying the occurred condition or condition(s).

This guarantee will remain in force up to and including ONE TWENTY DAYS(120) days after the due date of submission bid, and any demand in respect thereof should reach the Bank not later than the above date.

(Stamp & signature of the bank)

Signature of the witness(s)



#### ANNEXURE -V

#### COMMERCIAL TERMS AND CONDITIONS

| SI<br>N | Item Description              | AS PER BRSPL   | BIDDER'S<br>CONFIRMATIO |
|---------|-------------------------------|--|-------------------------|
| 1       | Validity                      | 120 days from the date of offer.   |                         |
| 2       | Price basis                   | <ul> <li>a) Firm, FOR Delhi store basis.</li> <li>Prices shall be inclusive of all taxes &amp; duties, freight up to Delhi stores.</li> <li>b) Unloading at stores shall be in vendor's scope</li> </ul> |                         |
| 3       | Payment terms                 | 100% payment within <b>45 days</b> after receipt of material at stores   |                         |
| 4       | Delivery schedule             | As per SECTION – IV  |                         |
| 5       | Defect Liability<br>period    | 60 months after commissioning or<br>66 months from the last date of<br>dispatch, whichever is earlier  |                         |
| 6       | Penalty for delay             | 1% per week of delay of undelivered units or part thereof subject to maximum of 10% of total PO value of undelivered units   |                         |
| 7       | Performance<br>Bank Guarantee | 10% of total PO value valid for 24 months after commissioning or 30 months from the last date of dispatch, whichever is earlier plus 3 months towards claim period                                       |                         |

#### Bidder should also furnish the below details for future communication:-

| FOR TECHNICAL QUERY:         |           |              |  |  |
|------------------------------|-----------|--------------|--|--|
| CONTACT PERSON & DESIGNATION | NAME      | DESIGNATION  |  |  |
| E-MAIL                       | MOBILE NO | TELEPHONE NO |  |  |
|                              |           |              |  |  |
| FOR COMMERCIAL QUERY:        |           |              |  |  |
|                              |           |              |  |  |

| CONTACT PERSON & DESIGNATION | NAME      | DESIGNATION  |
|------------------------------|-----------|--------------|
| E-MAIL                       | MOBILE NO | TELEPHONE NO |



#### ANNEXURE VI

#### **NO DEVIATION SHEET**

| SL NO | SL NO OF TECHNICAL<br>SPECIFICATION | DEVIATIONS, IF ANY |
|-------|-------------------------------------|--------------------|
|       |                                     |                    |
|       |                                     |                    |
|       |                                     |                    |

**SIGNATURE & SEAL OF BIDDER** 

NAME OF BIDDER



#### **ANNEXURE-VII**

#### FORMAT FOR BACKUP OF SUPPLY & PERFORMANCE QUANTITY

| S.No  | PO No | PO Date | DO Otre | Sup  | plied | Customer   | F.Y |
|-------|-------|---------|---------|------|-------|------------|-----|
| 5.110 | FO NO | FO Date | PO Qty  | Qty. | Date  | Custoffier |     |
|       |       |         |         |      |       |            |     |
|       |       |         |         |      |       |            |     |



#### **CHECK LIST**

| SI<br>No   | Item Description  | YES/NO                     |  |  |
|--|---|----------------------------|--|--|
| 1  | INDEX   | YES/NO                     |  |  |
| 2  | COVERING LETTER   | YES/NO                     |  |  |
| 3  | BID FORM (UNPRICED) DULY SIGNED (1 nos. Original +1 nos. Photo Copy)              |                            |  |  |
| 4  | BILL OF MATERIAL (UNPRICED) (1 nos. Original +1 nos. Photo Copy)                  | YES/NO                     |  |  |
| 5  | TECHNICAL BID (1 nos. Original +1 nos. Photo Copy)                                | YES/NO                     |  |  |
| 6  | ACCEPTANCE TO COMMERCIAL TERMS AND CONDITIONS                                     | YES/NO                     |  |  |
| 7  | FINANCIAL BID (IN SEALED ENVELOPE – 1 ORIGINAL)                                   | YES/NO                     |  |  |
| 8  | EMD IN PRESCRIBED FORMAT  | YES/NO                     |  |  |
| 9  | DEMAND DRAFT OF RS 1180/- DRAWN IN FAVOUR OF                                      | BSES RAJDHANI POWER<br>LTD |  |  |
| 10   | POWER OF ATTORNEY/AUTHORISATION LETTER FOR SIGNING THE BID                        |                            |  |  |
| 11   | ACCEPTANCE FORM FOR REVERSE AUCTION   | YES/NO                     |  |  |
| 12   | PLANT MANUFACTURING CAPACITY (CA CERTIFIED)                                       | YES/NO                     |  |  |
| 13   | ANNUAL TURNOVER (CA CERTIFIED)  | YES/NO                     |  |  |
| 14   | PERFORMANCE CERTIFICATE AS PER QR   | YES/NO                     |  |  |
| 15   | SUPPLIED QUANTITY AS PER PQR  | YES/NO                     |  |  |
| 16   | ISO Certification /Any other certification/Type test<br>Report/BIS etc as per PQR | YES/NO                     |  |  |
| 17   | Quality Assurance /Organization Chart   | YES/NO                     |  |  |
| 18   | Undertakings as per NIT   | YES/NO                     |  |  |
| 19   | Technical Deviation   | YES/NO                     |  |  |
| 20   | SUPPLIED/PERFORMANCE QTY AS PER QR<br>(IN ANNEXURE-VII) CA CERTIFIED              | YES/NO                     |  |  |
| Note : The above document must be properly tagged with page nos. |   |                            |  |  |